

**Assembly of Nanoparticles in
Multiscales and Multidimensions
(Multiscale Architecturing):
Platform for Convergence Technology**

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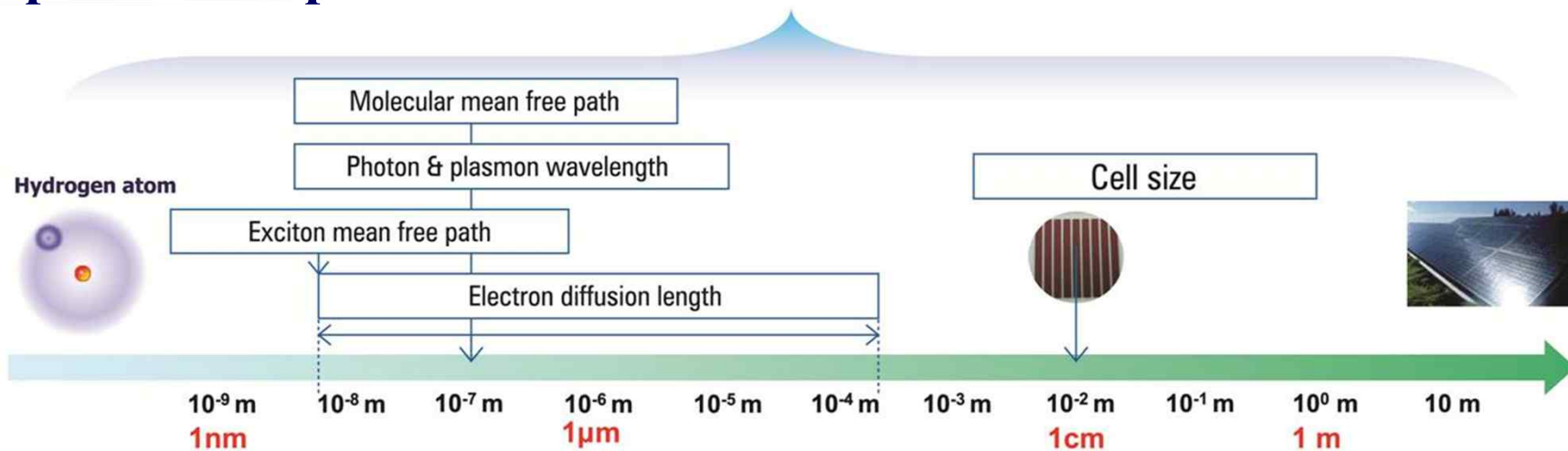
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Why Multiscale ?

Example: Solar and Fuel Cells

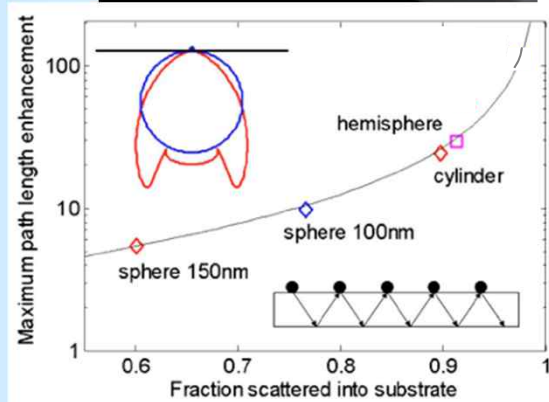
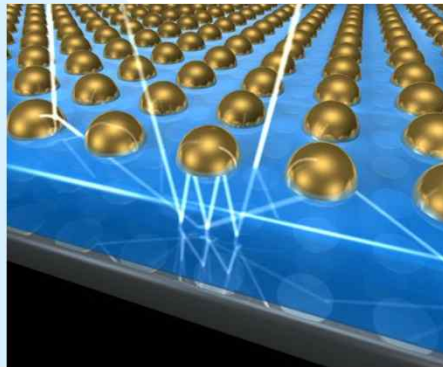
- Energy conversion and transfer in solar and fuel cells are multiscale phenomena
- Energy carriers: photon, electron, exciton, plasmon, molecule ion, phonon

Multiscale approach integrating nano, micro and macroscales is needed to optimize the process.



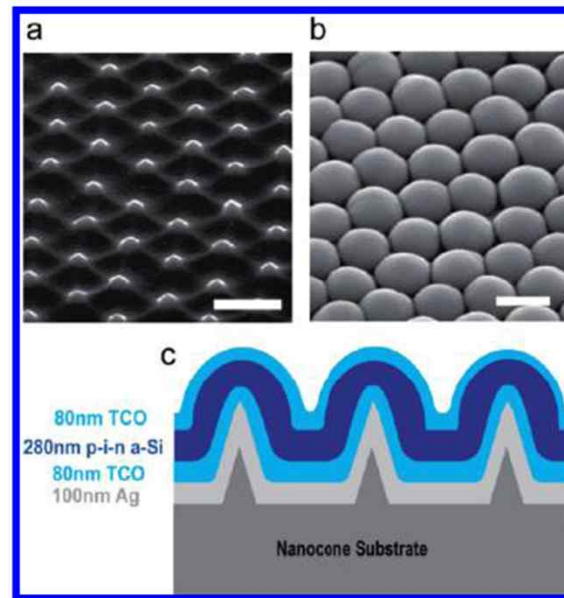
Plasmonic solar cell utilizes multiscale metal nanoparticle patterns to enable physically thin but optically thick cells to maximize light trapping

Optical path length enhancement

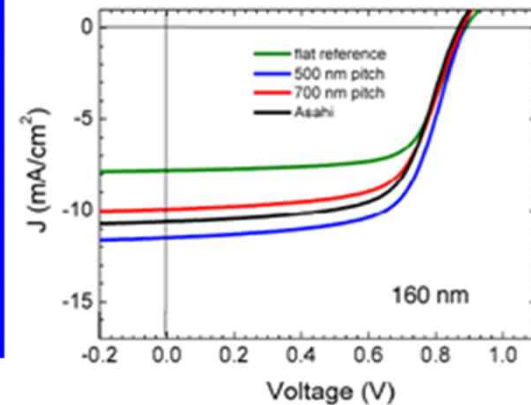
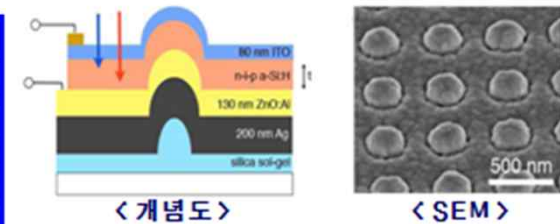


path length enhancement
Atwater et al., Nature Materials (2010)

Multiscale plasmonic solar cells



Cui et al., Nano Letters, 2010

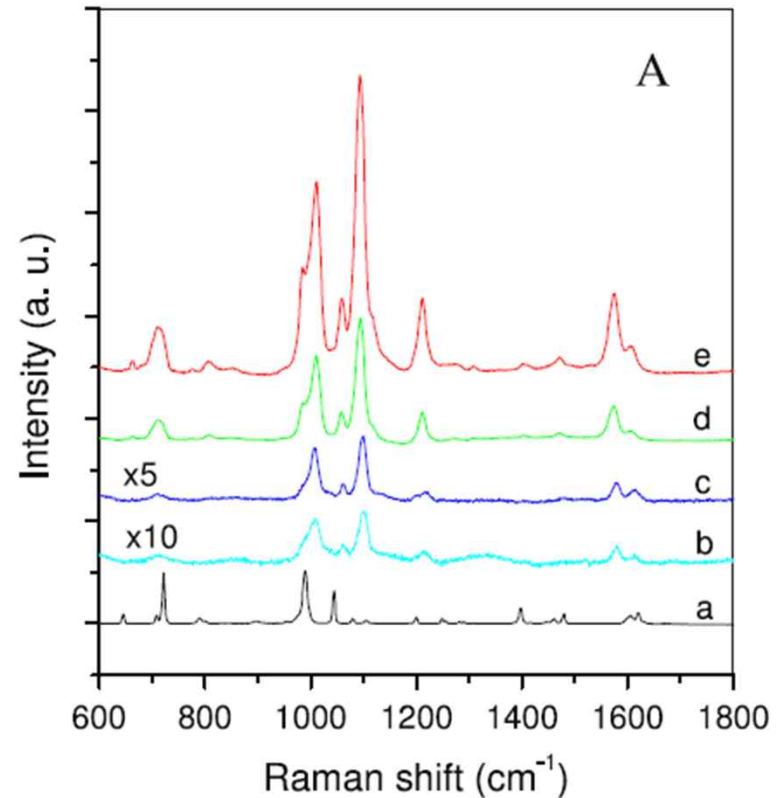
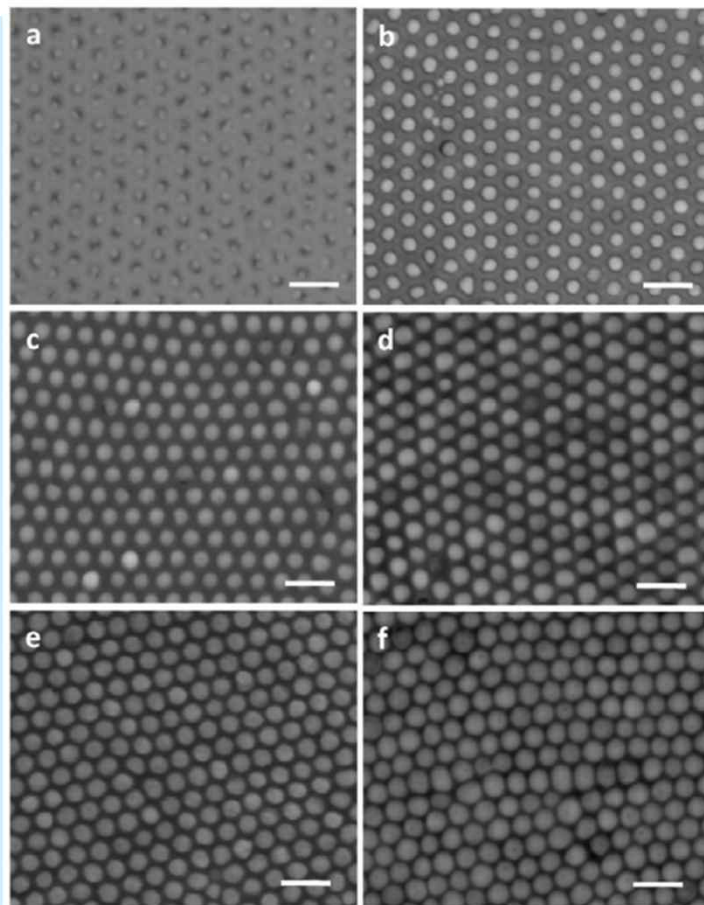


Polman and Atwater, Optical Society of America, 2010



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Surface Enhanced Raman Scattering (SERS) based on nanoparticle patterns



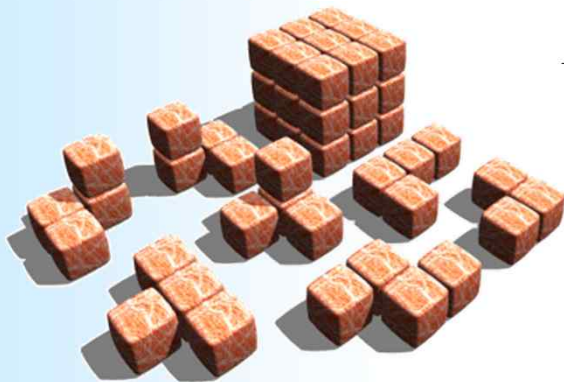
Mu et al. (2010),
Nanotechnology, 21: 015604



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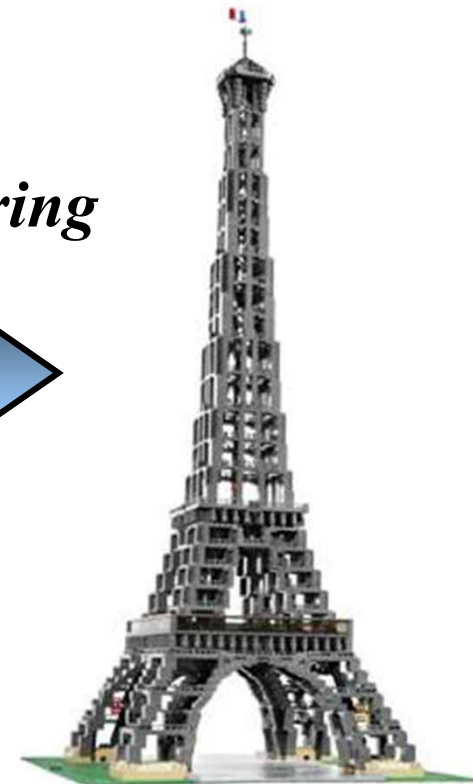
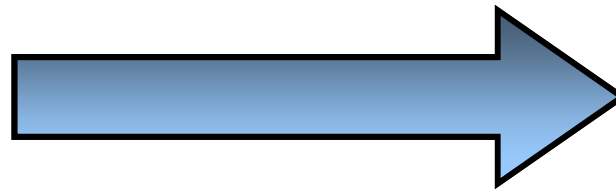
Nanoparticles: Building Blocks for Nanotechnology

- Nanoparticles have long been conceived as the fundamental *building blocks* for realizing *nanotechnology*



Nanoparticles

Multiscale Architecturing



Nanotechnology

It remains challenging for a controlled way of nanoparticle assembly in **multiscales and three dimensions.**



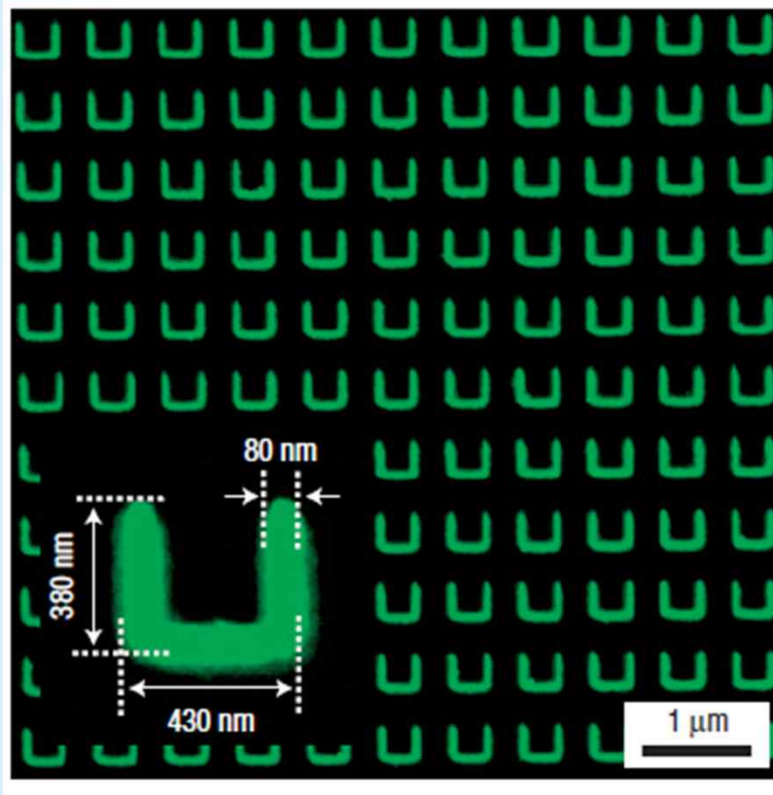
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Some of Existing **Nanoscale** Patterning Methods

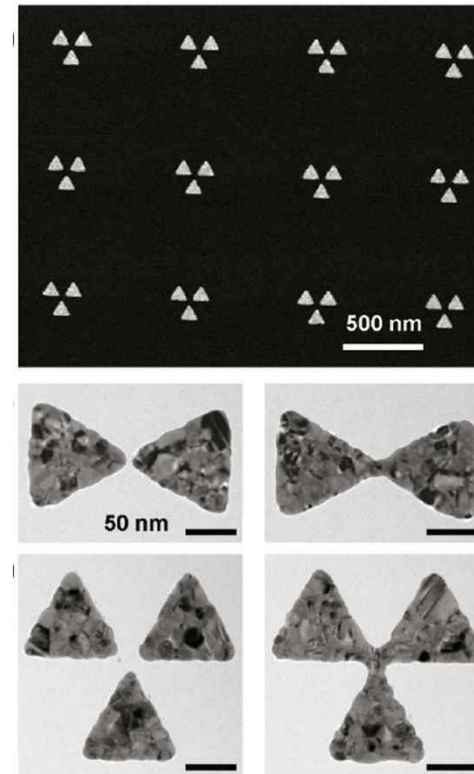


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E-beam lithography (robust but serial approach)



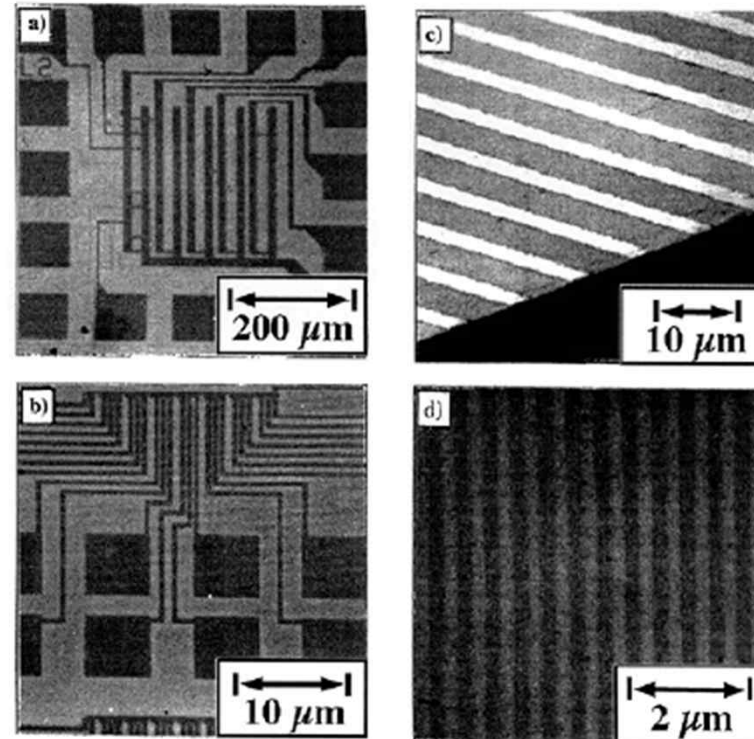
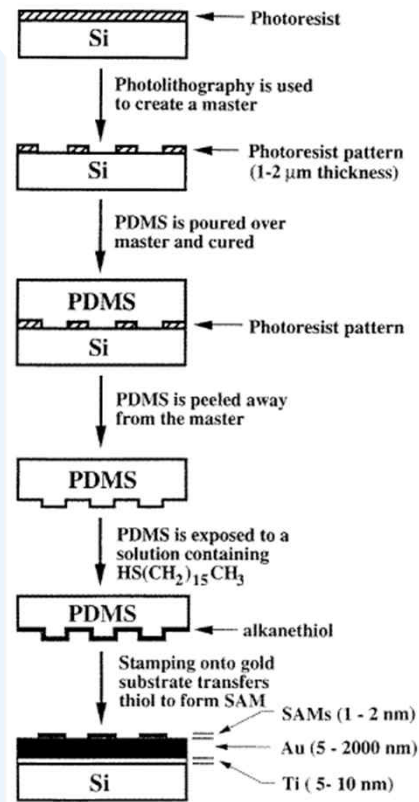
Liu et al., Nature Materials, 2007



Koh et al., Nano Letters, 2011



Micro-contact Printing (parallel but , uniform contact problem, difficulty in 3D architecturing) : Whitesides group

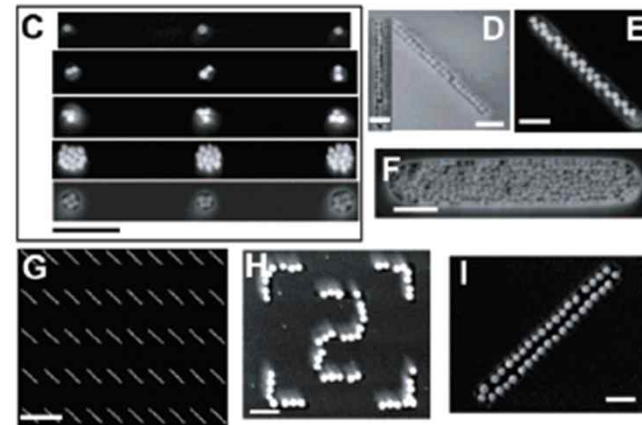
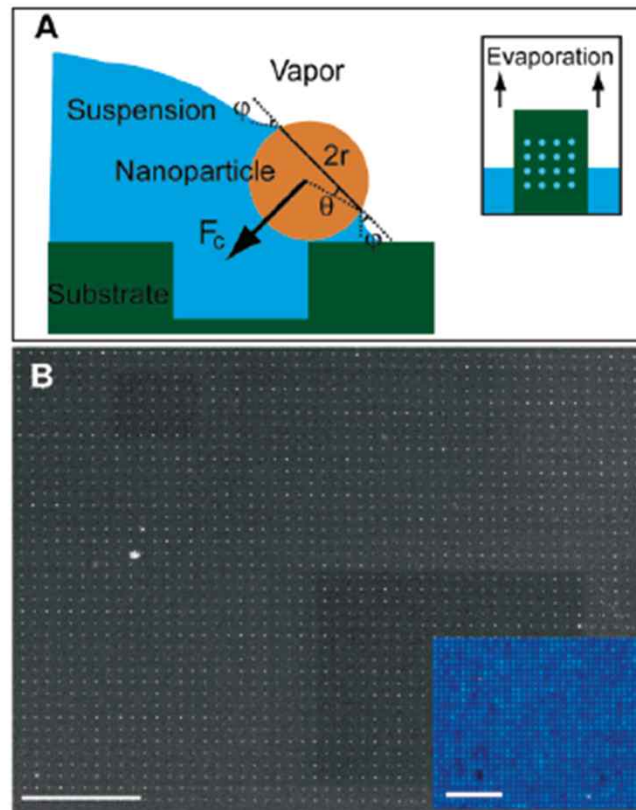


Wilbur et al., *Nanotechnology*, 1996



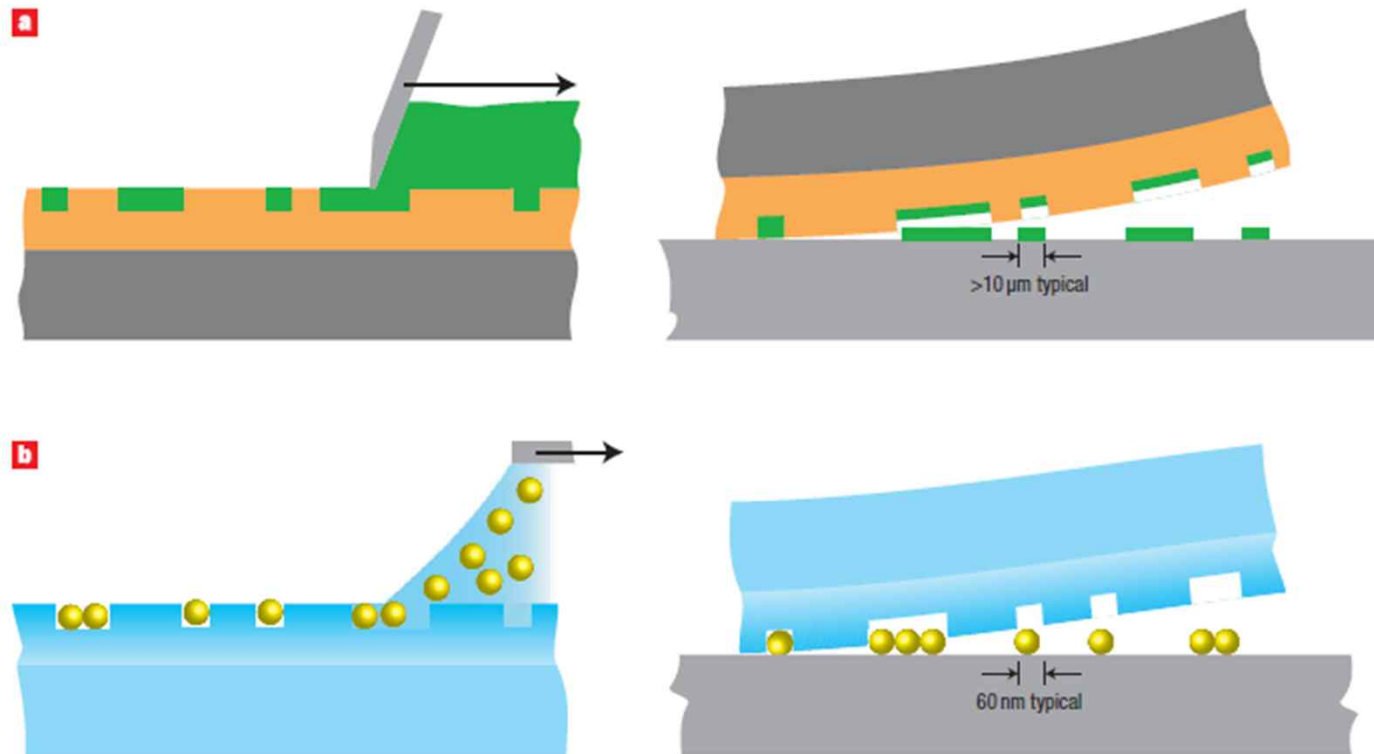
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Capillary Force Assembly *Cui et al., Nano Lett., Vol. 4, No. 6, 2004*



From traditional gravure printing to high-resolution particle printing

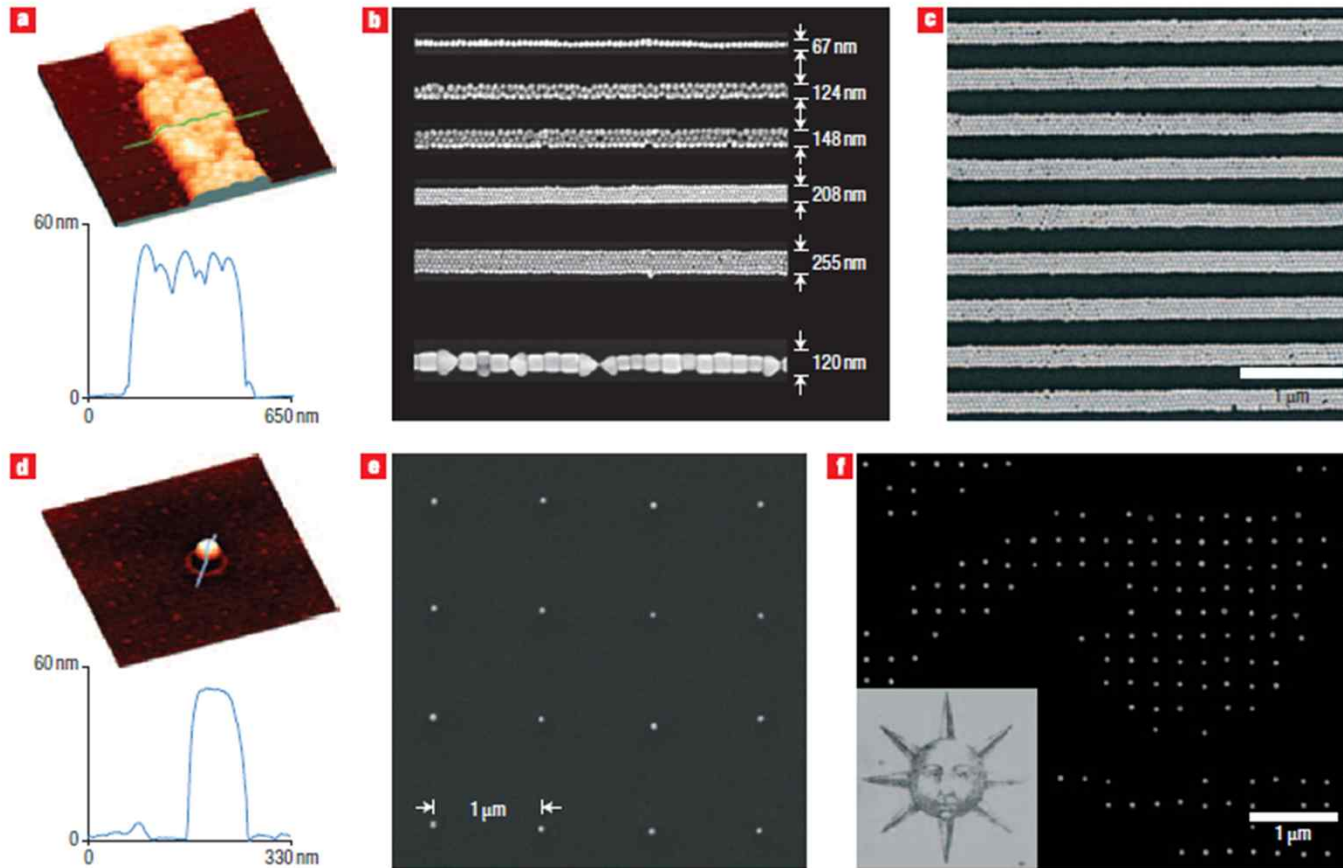
KRAUS et al., *Nature Nanotechnology*, 2, 570 (2007)



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Particle structures printed on flat Si substrates.

KRAUS et al., *Nature Nanotechnology*, 2, 570 (2007)



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Need to develop Cost-effective High-throughput Nano- Assembly Technique:

**Multiscale, multidimensional assembly, Parallel,
Atmospheric, Nanoscale resolution, Large surface
area, Independent of substrates and materials**



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Our Method : Ion Assisted Aerosol Lithography(IAAL)

(Nature Nanotechnology(2006), Patents Registered in Korea and USA)

- **Charged aerosol nanoparticles** are precisely positioned on the desired location **via ion-induced focusing electrostatic field**.
- This is a parallel atmospheric process ensuring nanoscale resolution on large surface area.



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Aerosol positioning and assembling of nanoparticles

- As particle size decreases, thermal driven random Brownian motion of nanoparticles becomes significant.

$$\sqrt{\langle x^2 \rangle} = \sqrt{\frac{2k_B T t}{f}} = \sqrt{2Dt}$$

k_B : Boltzmann _ constant, T : Temperature,

f : friction _ coefficient

t : time, D : Diffusion _ coefficient of particle



Aerosol Positioning and assembling of nanoparticles

Particle size	D (cm ² /sec)	Brownian random movement at 20°C in 1 second
1μm	2.77×10^{-7}	7μm
100nm	6.75×10^{-6}	37μm
10nm	5.24×10^{-4}	320μm
1nm	5.14×10^{-2}	3200μm (= 3.2mm)

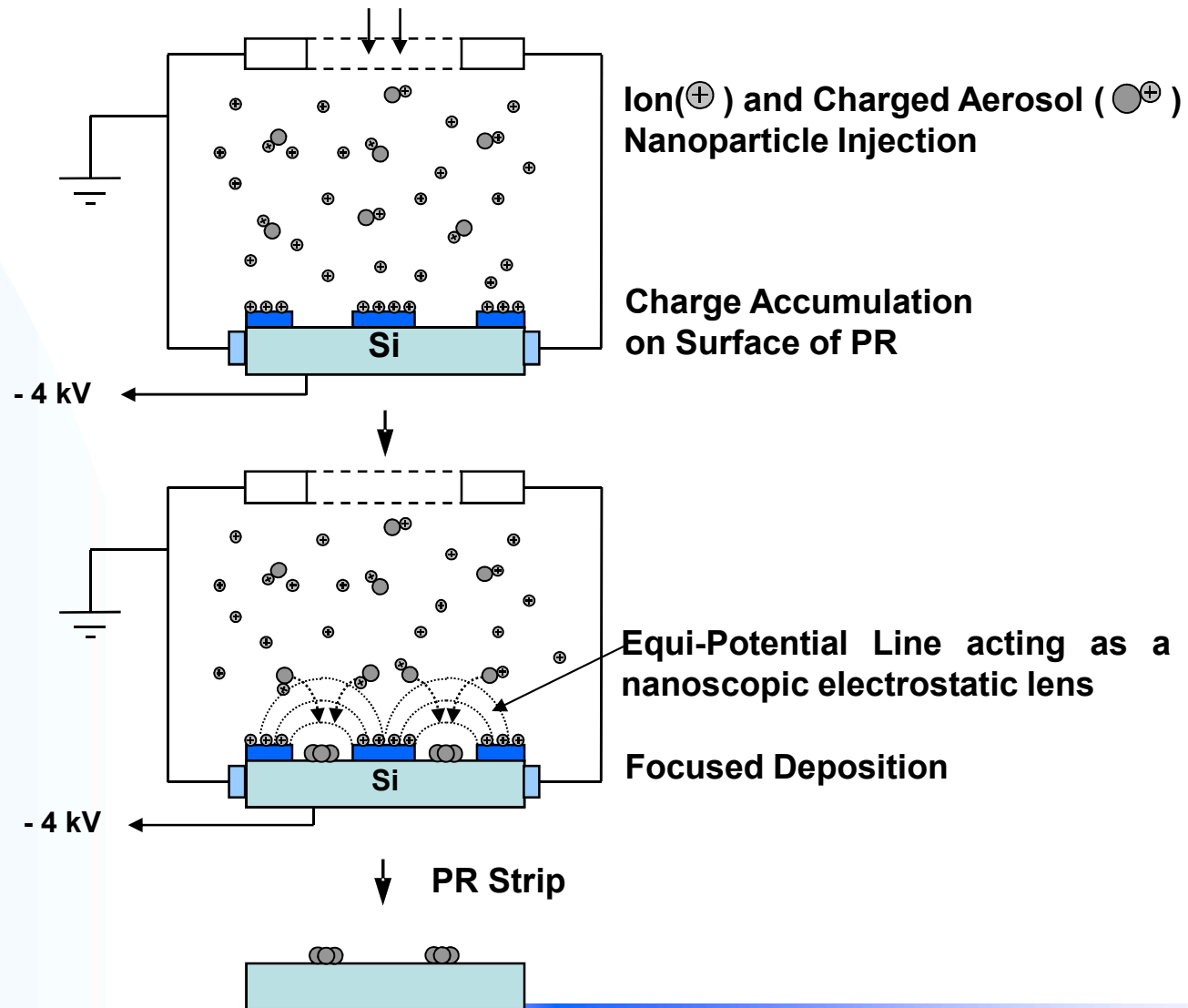
- Precise positioning of nanoparticles is required for nanoscale assembly of nanoparticles.

➔ Suppression of thermal motion of nanoparticles is necessary.

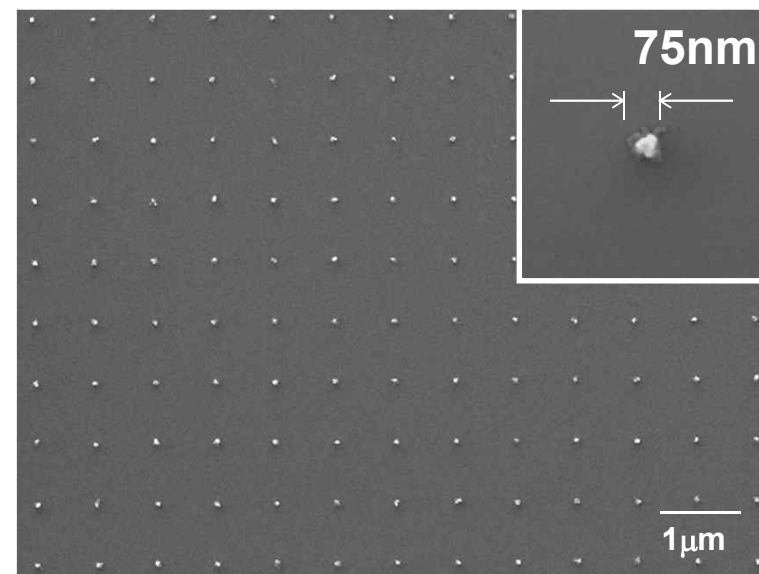
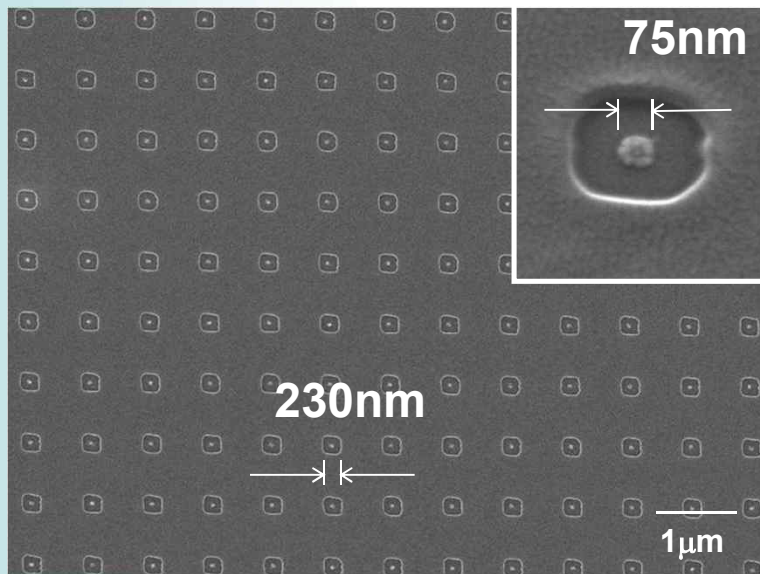
➔ Electrostatic force is utilized to suppress random Brownian particle deposition .



Ion Assisted Aerosol Lithography

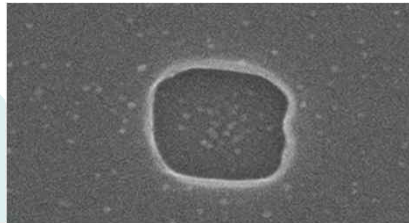


Through DMA, we select 10 nm silver nanoparticles.

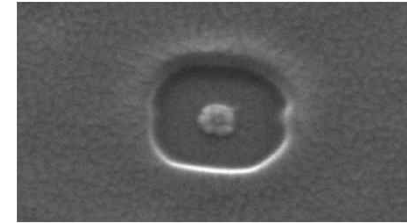


Nanoscopic electrostatic lenses

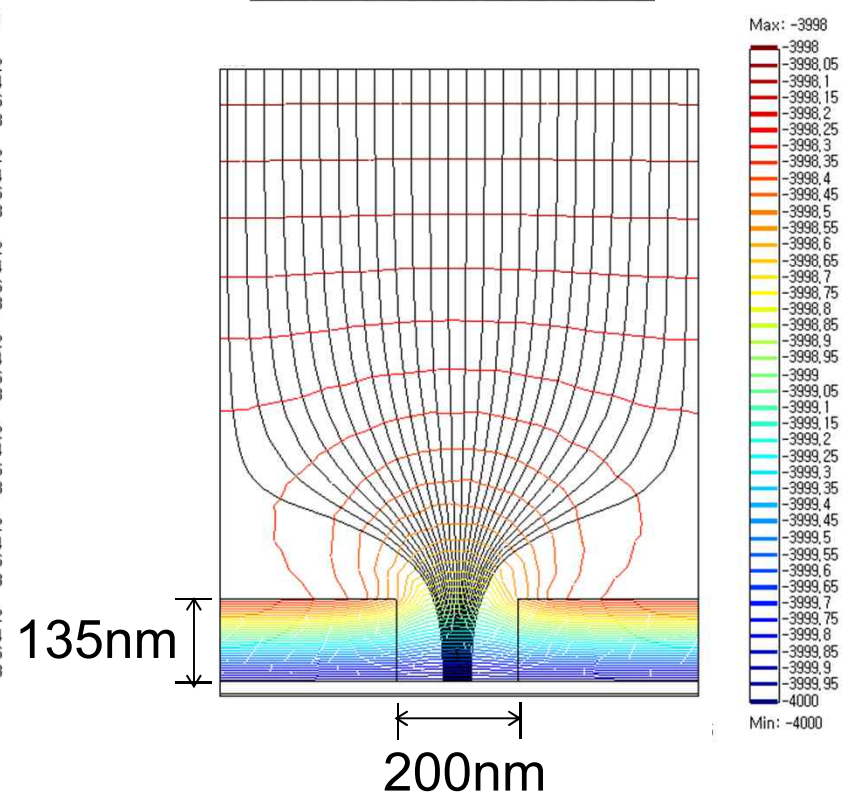
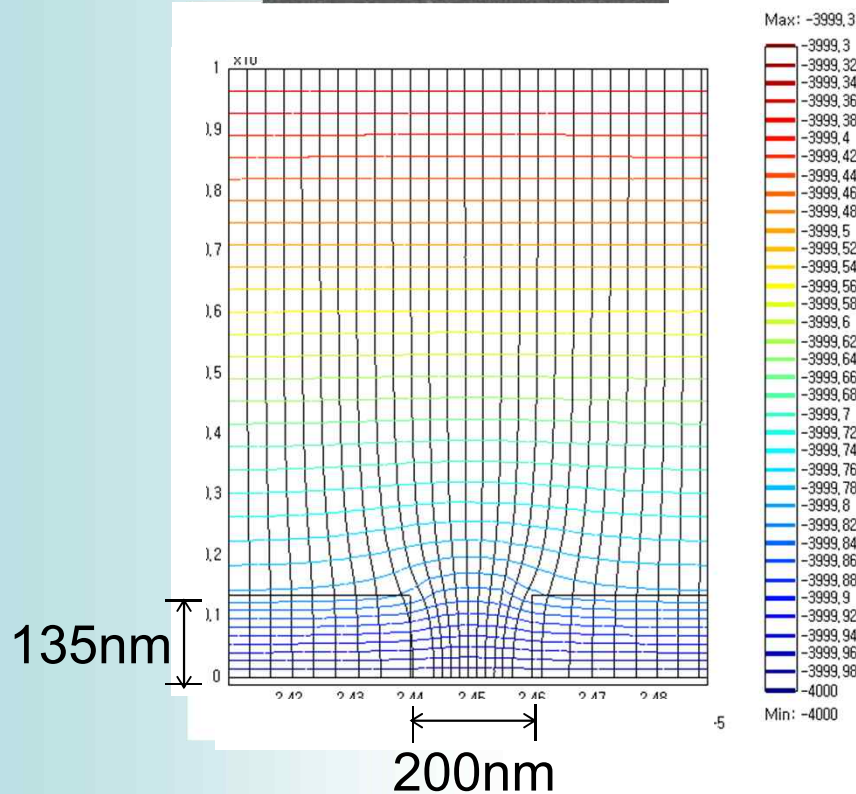
▶ without ion injection



▶ w/ ion injection (4lpm)



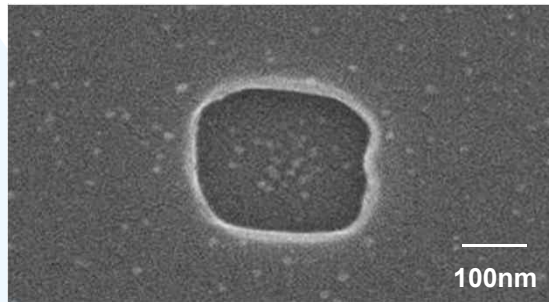
Ion mobility
vs particle
mobility



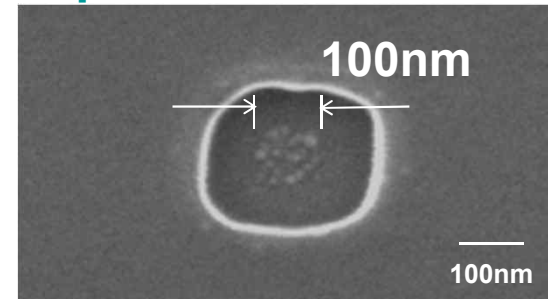
Focusing effect with the increase of ion flow rates

(Nature Nanotechnology, 1, 117, 2006)

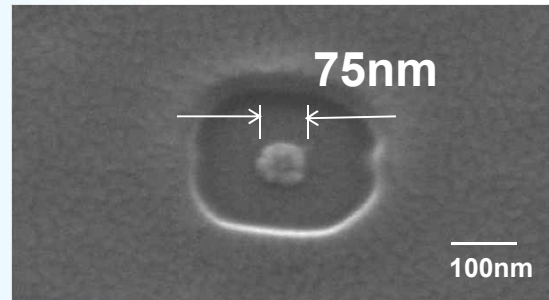
0lpm



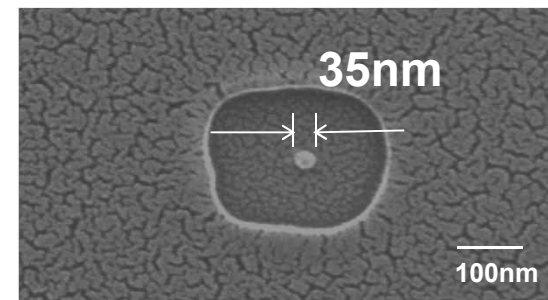
3lpm



4lpm



6lpm



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Simulation of Electrodynamic Focusing of Charged Aerosols

● Particle Trajectories : Langevin Equation

$$m_p \frac{d\vec{v}_p}{dt} = \vec{F}_D + \vec{F}_B + \vec{F}_E + \vec{F}_W$$

\vec{F}_D : Fluid Drag Force

\vec{F}_B : Brownian random Force

\vec{F}_E : Electric Force

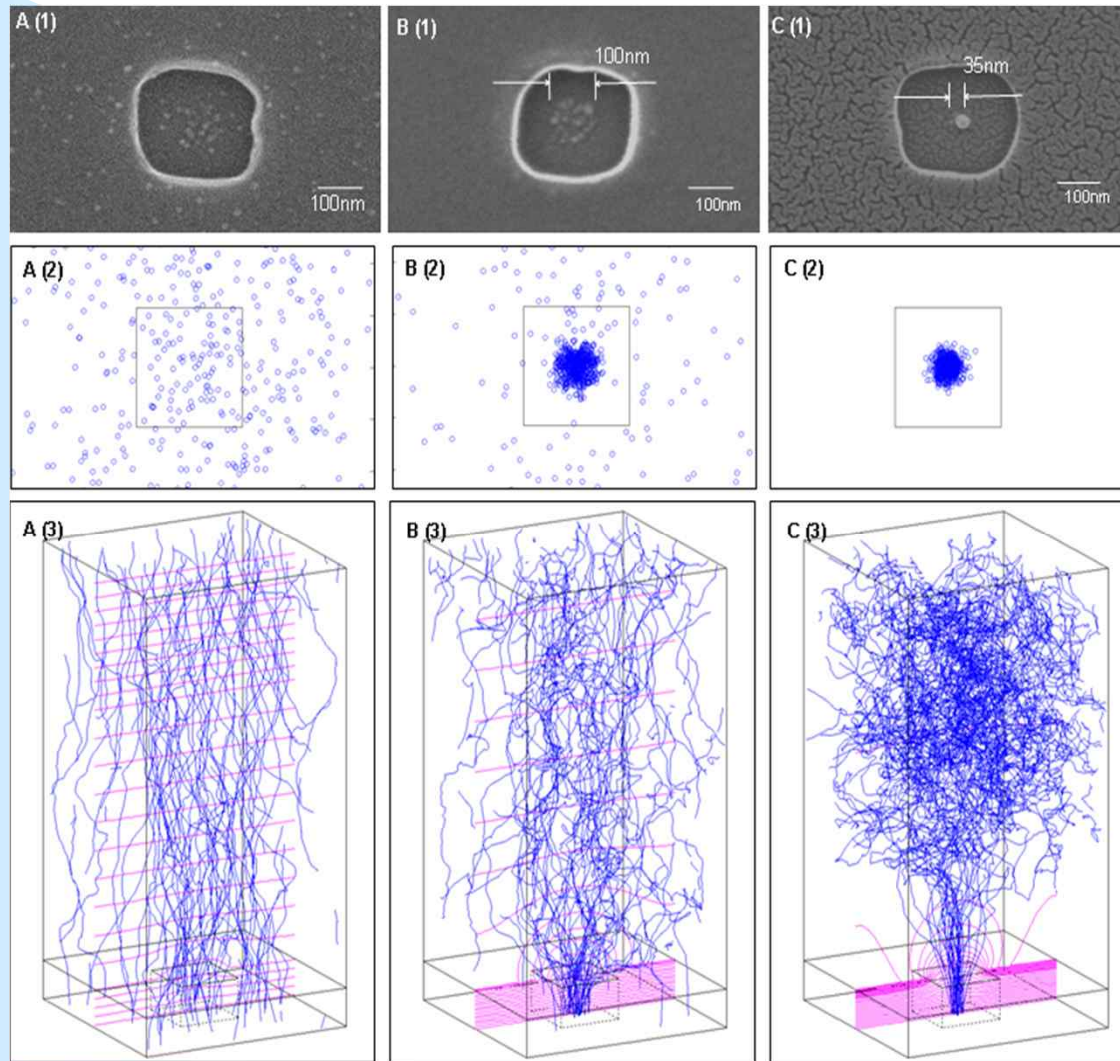
\vec{F}_W : Van der Waals Force

● Electric Field : COMSOL CODE



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Simulation Results (Journal of Aerosol Science, Nov., 2007)



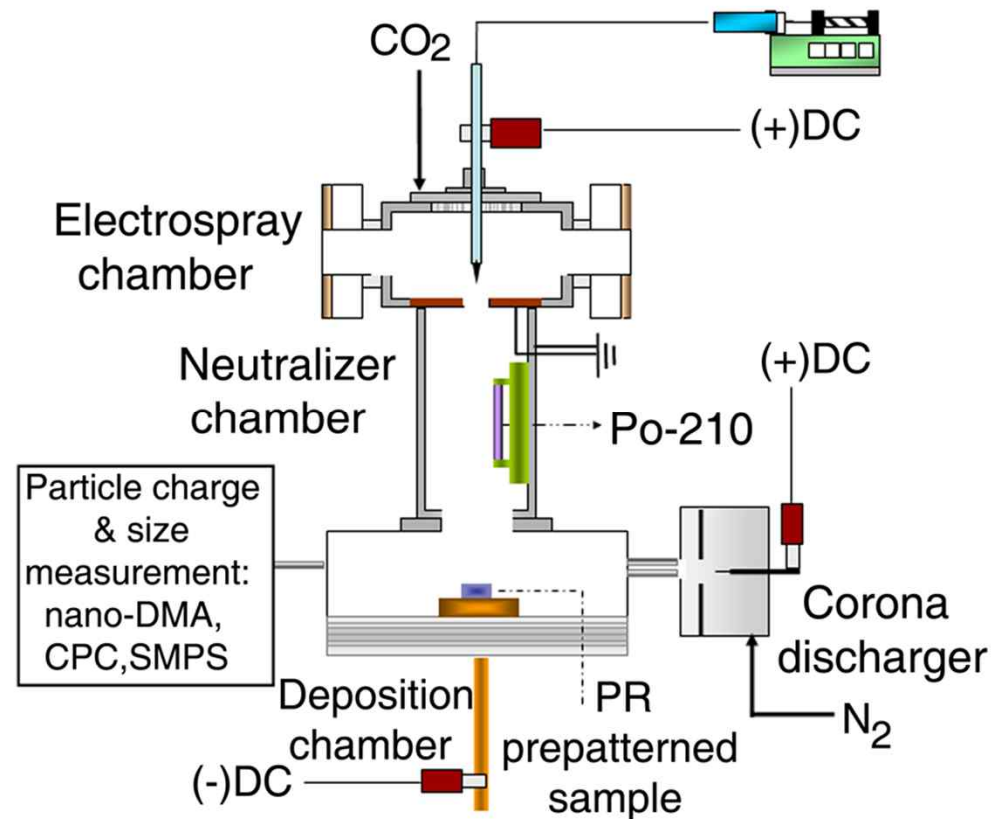
- A. No ion injection**
- B. With ion injection, N₂ 3lpm**
- C. With ion injection, N₂ 6lpm**



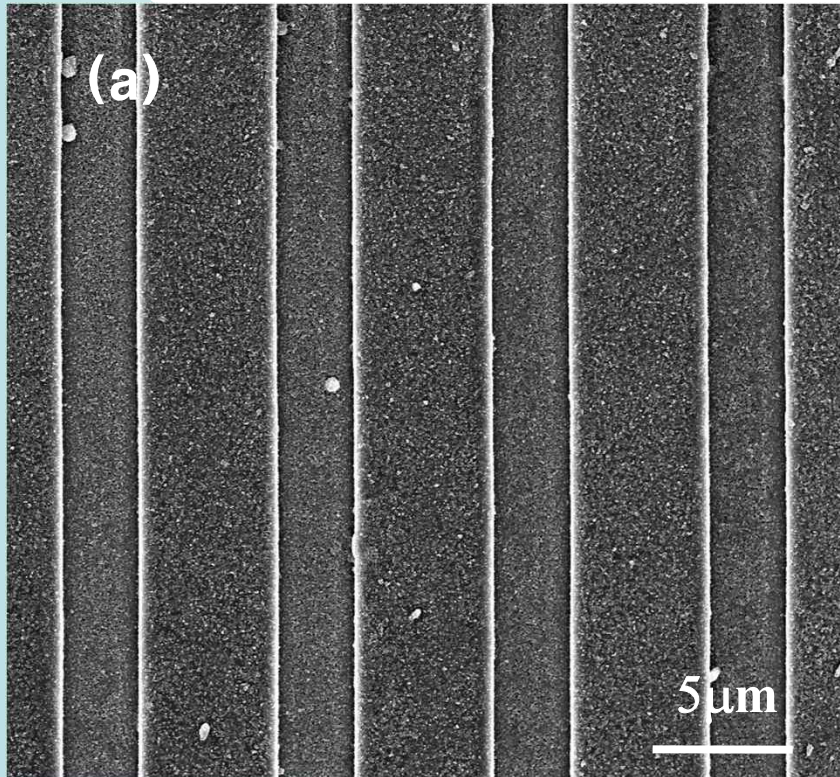
Patterning of nanoparticles that were already made

Electrospray of nanoparticle suspension

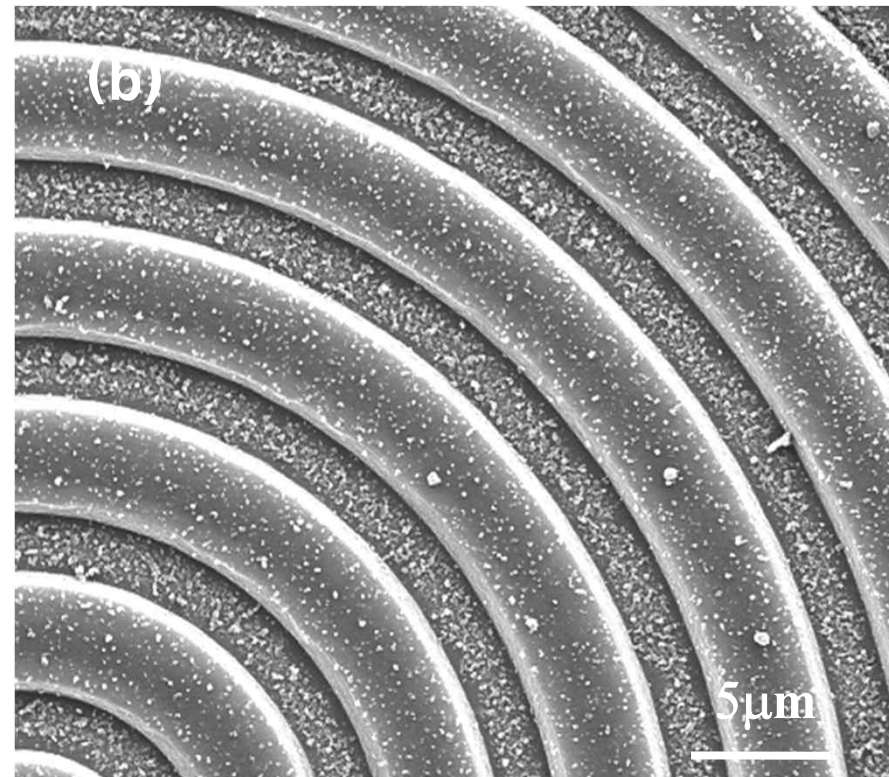
(Applied Physics Letters, 94, 053104, 2009)



30nm Polystyrene nanoparticles



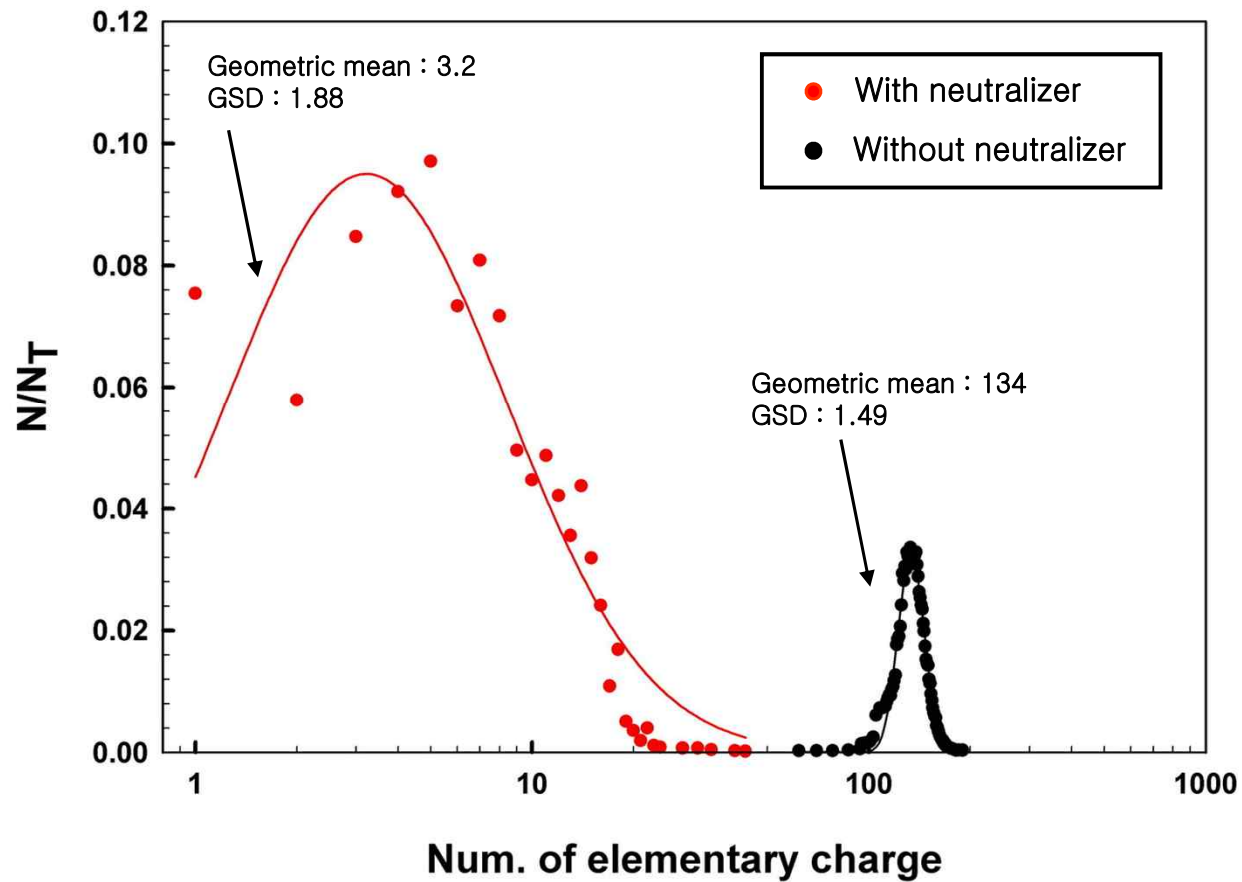
Ion shower 30min,
Deposition 30min,
Without neutralizer



$V_s = -$
4kV

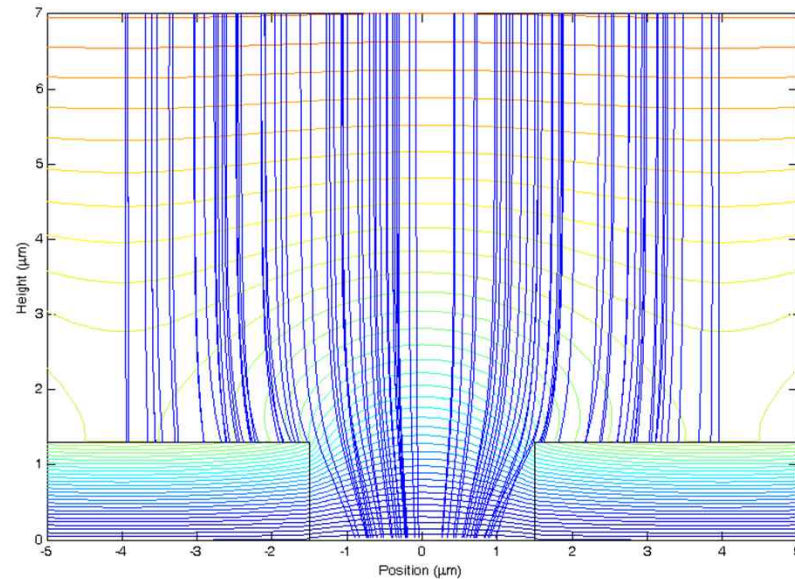


Results – Charge Distribution

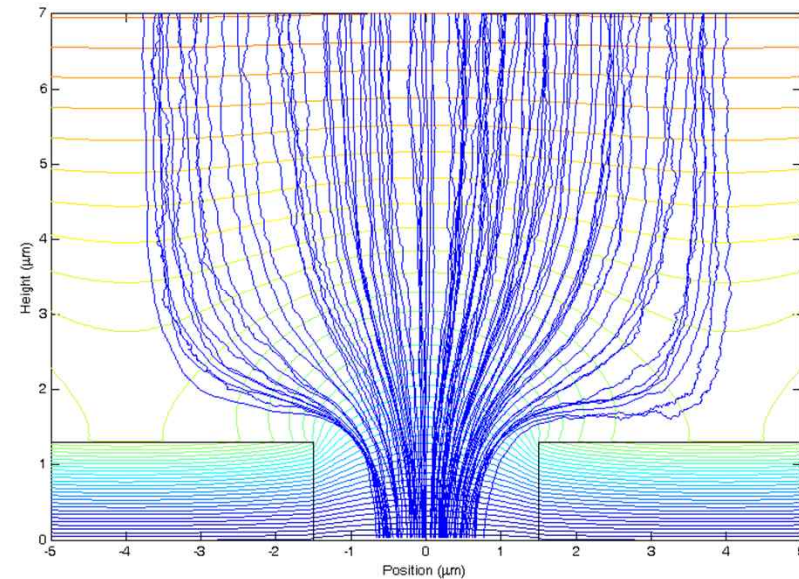


Inertial effect of 10 nm particles: Too high charge, too high velocity

(a)



(b)



Ion shower 30min,
Deposition 30min,
W/O neutralizer

$$V_s = -4\text{kV}$$

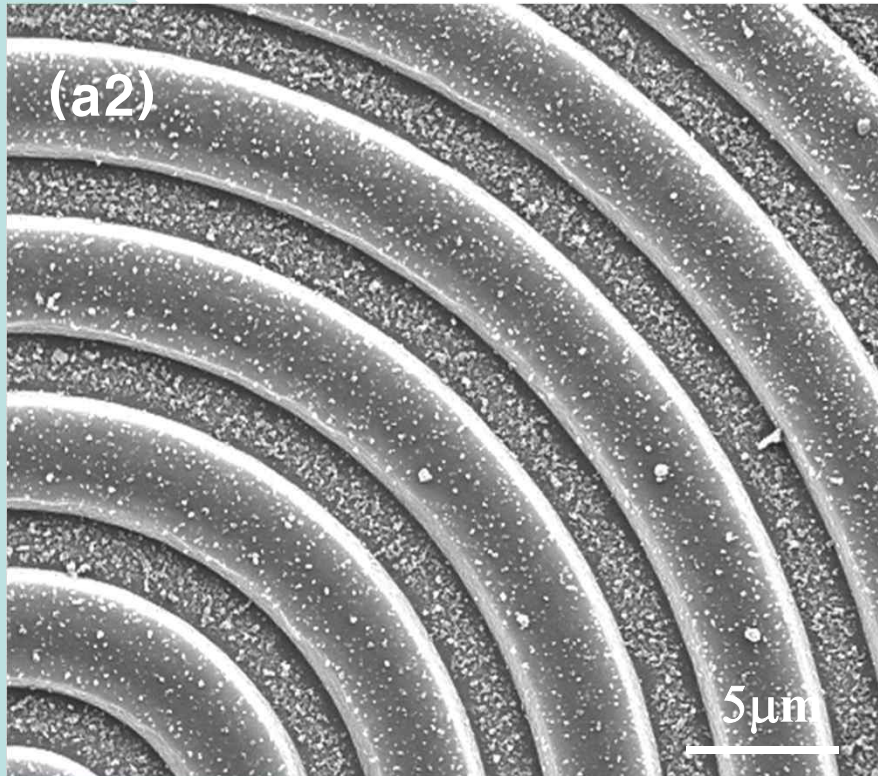
<3μm line pattern>

Ion shower 30min,
Deposition 30min,
W/ neutralizer

$$V_s = -4\text{kV}$$



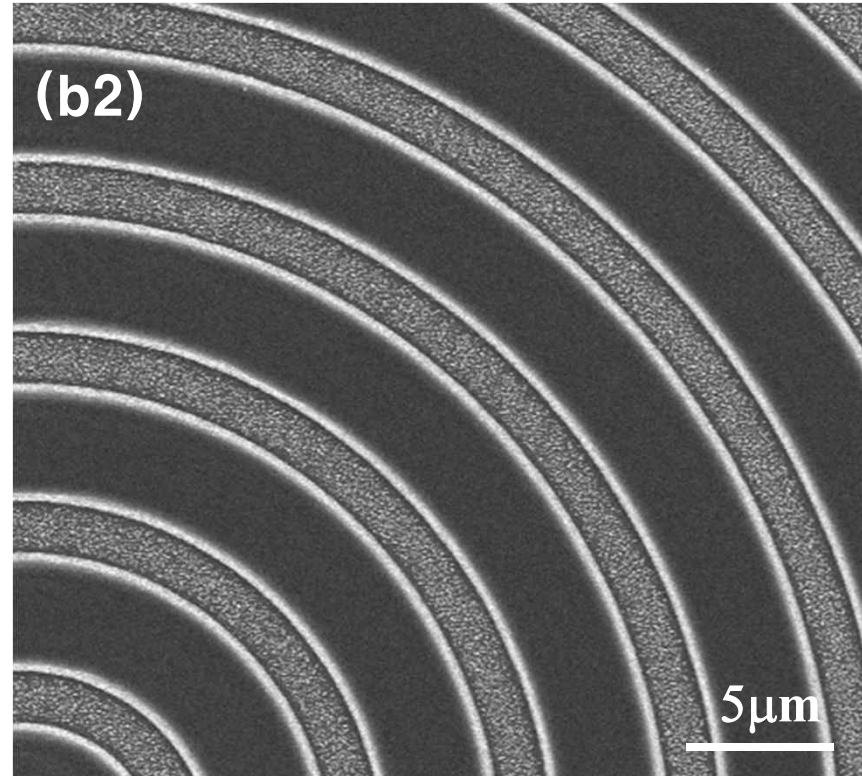
Results – Effects of neutralizer 2



Ion shower 30min,
Deposition 30min,
W/O neutralizer

$V_s = -4\text{kV}$

<2um circle pattern>

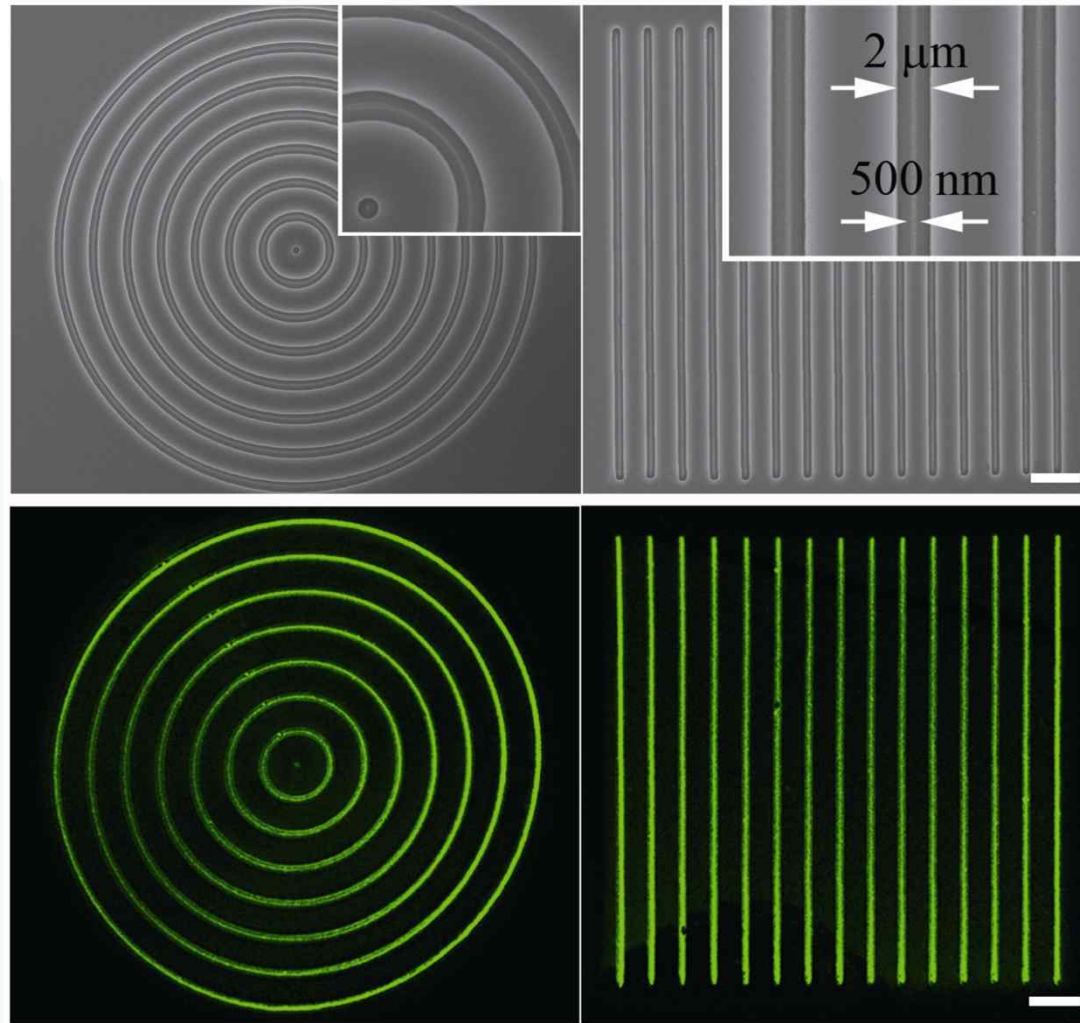


Ion shower 30min,
Deposition 30min,
W/ neutralizer

$V_s = -4\text{kV}$



Protein Patterning(Human IgG)(Small, 7, 1790, (2011))

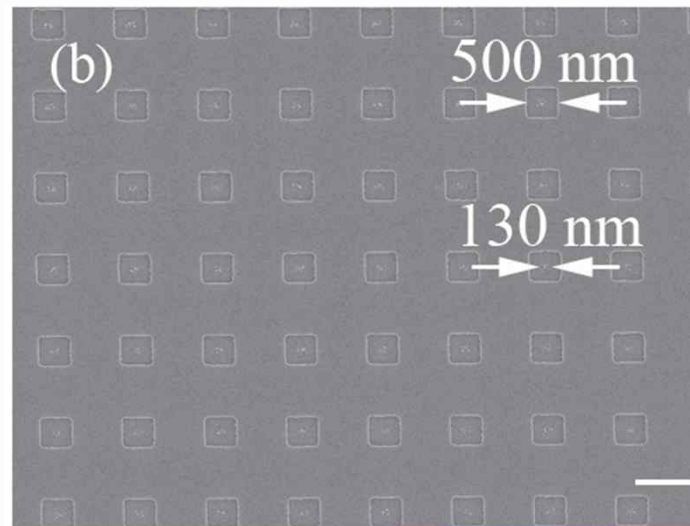
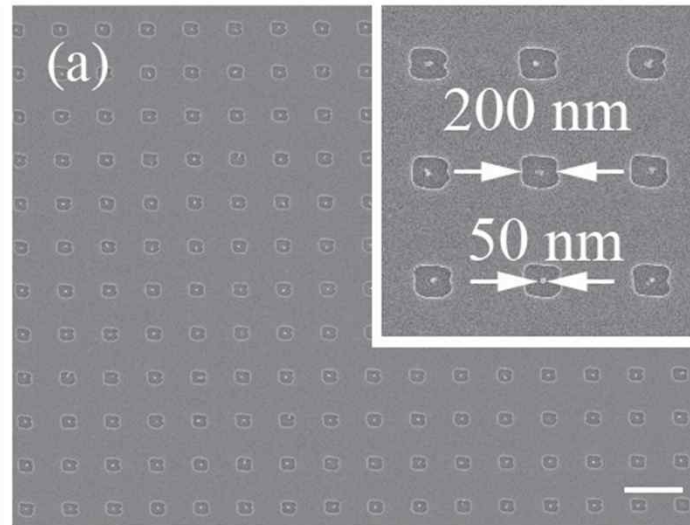


<scale bar = 10 μm >



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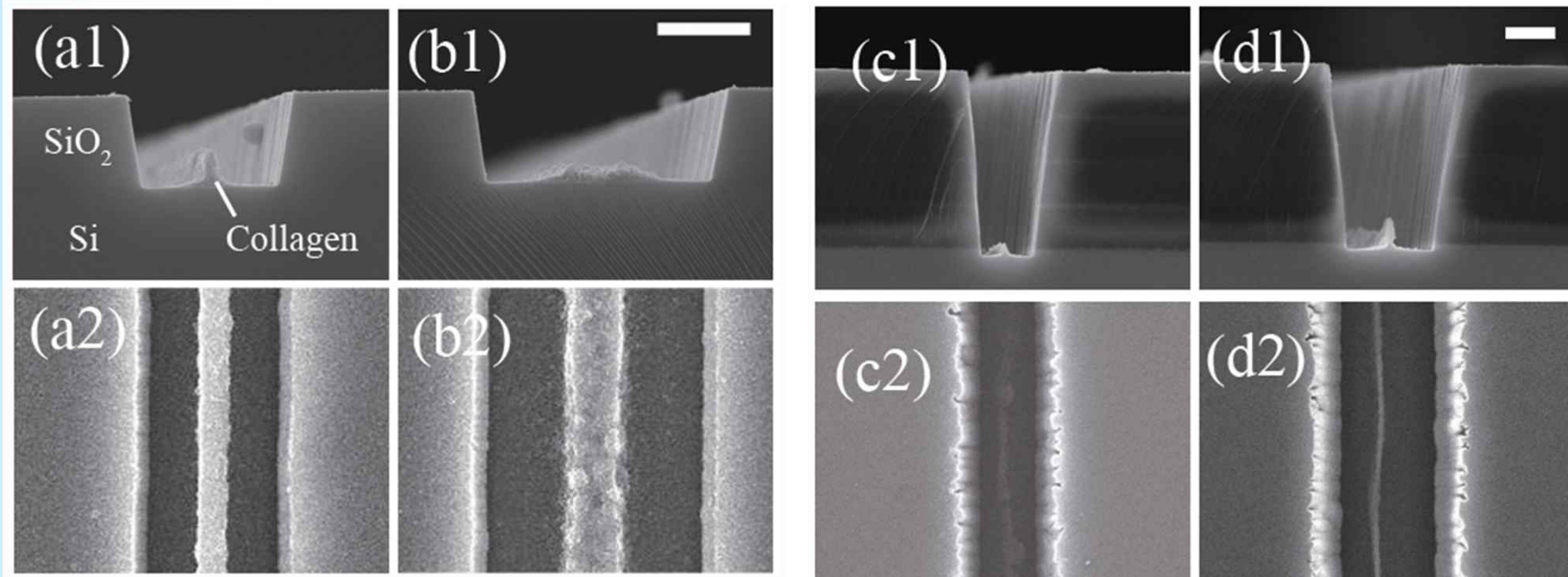
Protein Patterning – nanoscale, parallel method (Small, 2011)



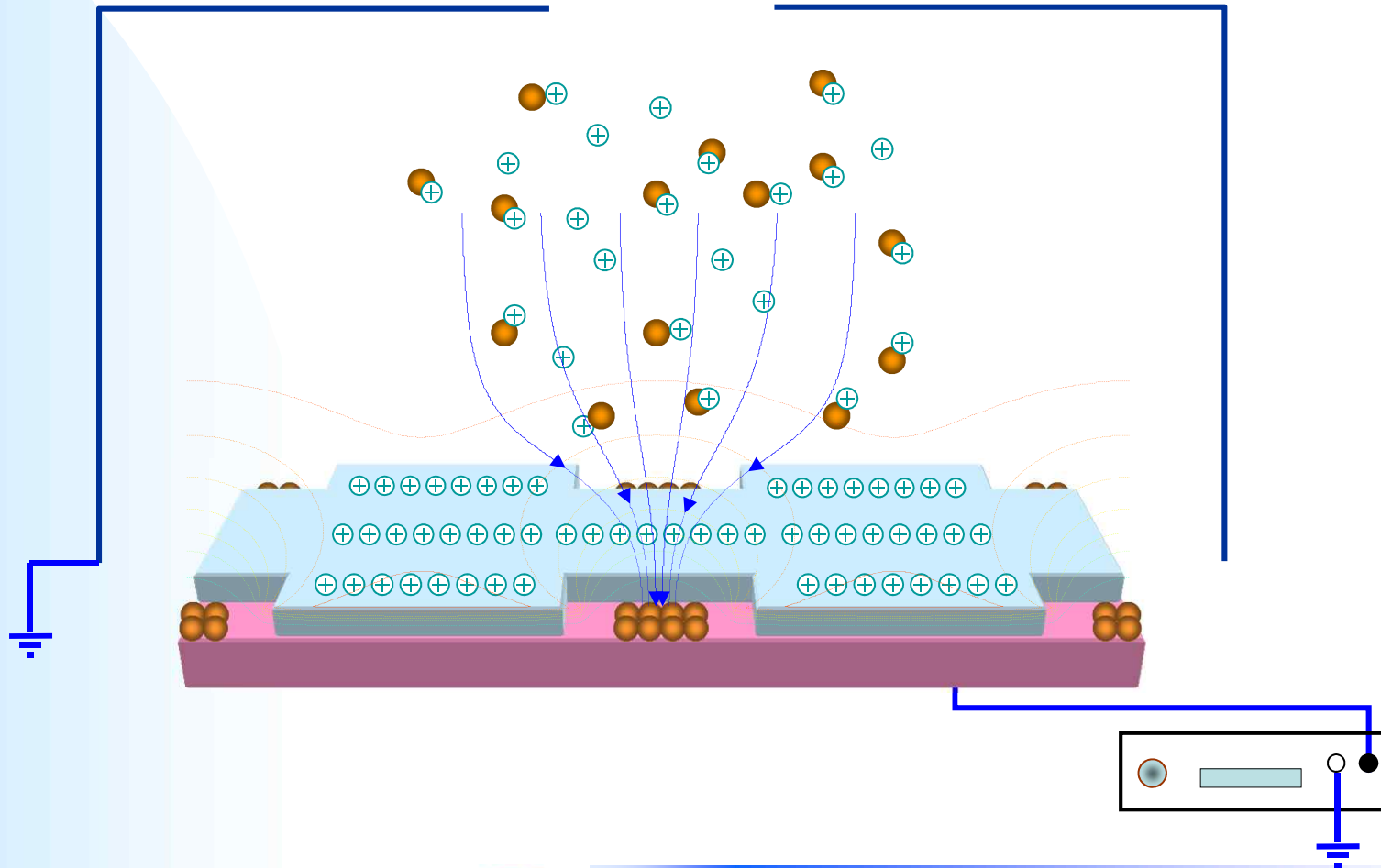
<scale bar = 1 μ m>



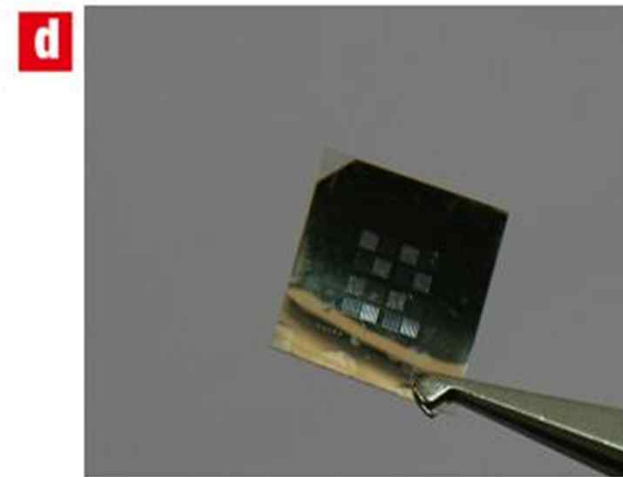
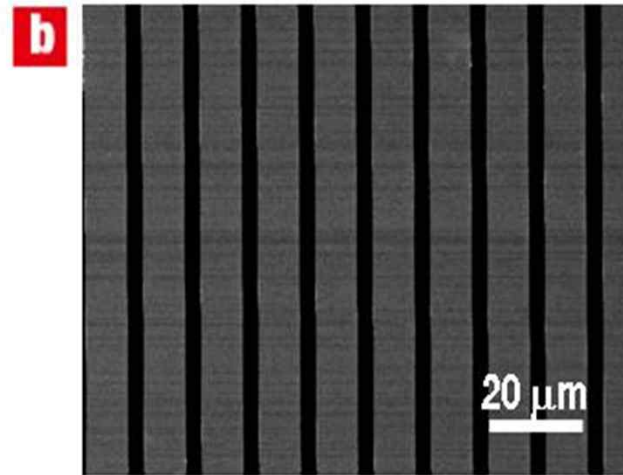
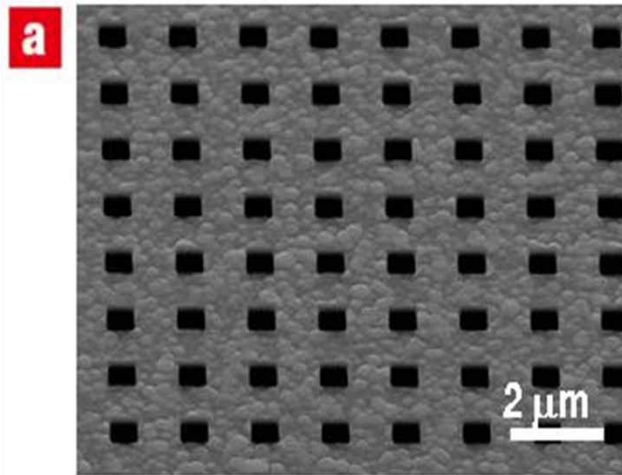
Protein Patterning in microfluidic channels



Do we need resist pre patterning ? Can we eliminate this process ? **Solution : Nanoparticle Focusing Mask**
(*Small*, Vol. 6, p 2146, 2010)



Nanoparticle Focusing Mask

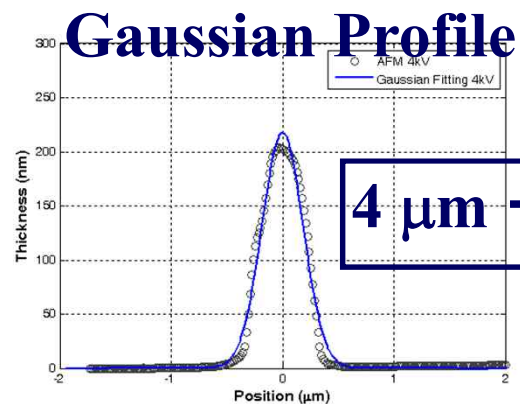
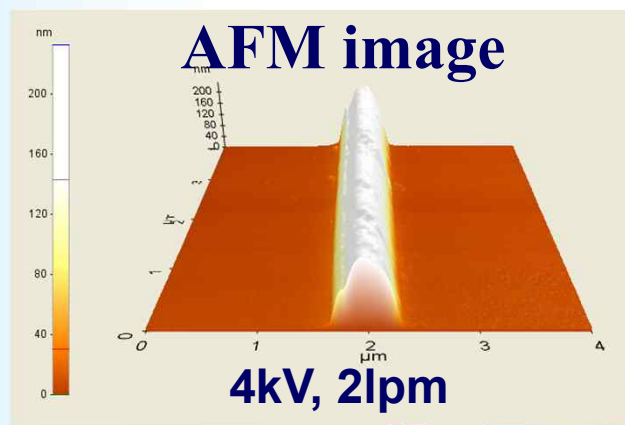
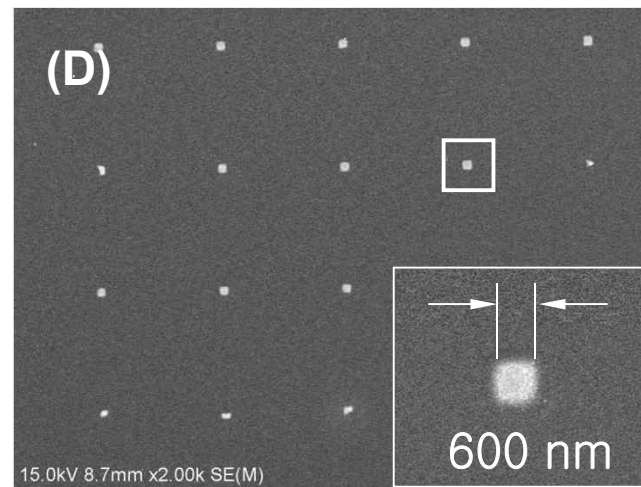
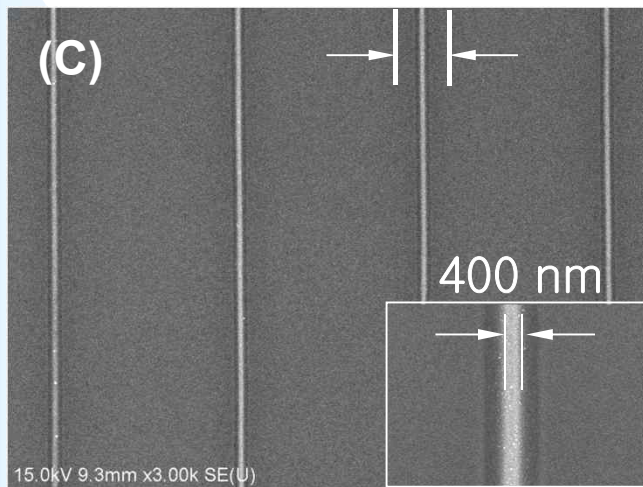


Nanoparticle Focusing Mask : Silicon Nitride Mask



4 μm aperture mask

N_2 ion flow rate of 2 l/min

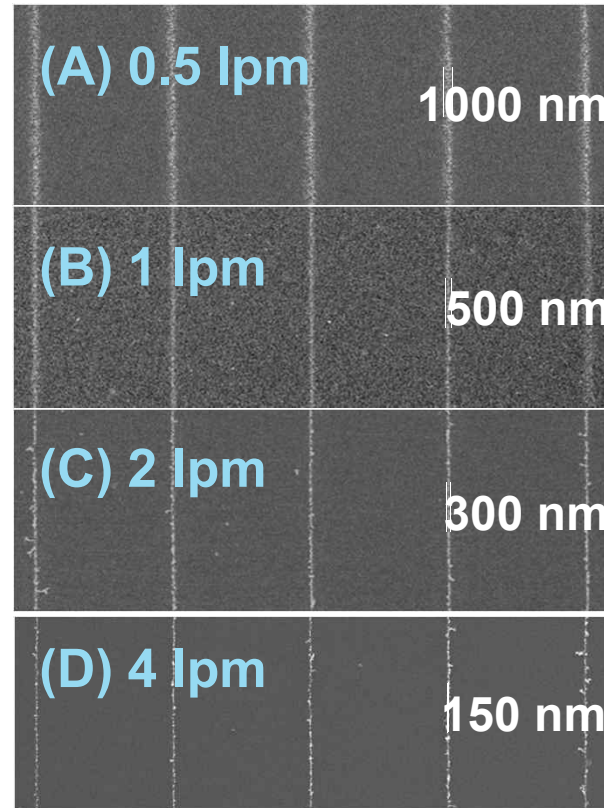


4 μm \rightarrow 0.4 ~ 0.6 μm

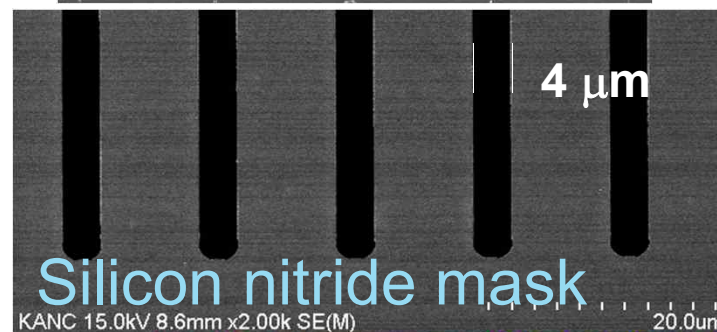


Size Control by Ion Flow Rate

(Small, Vol. 6, p 2146, 2010)



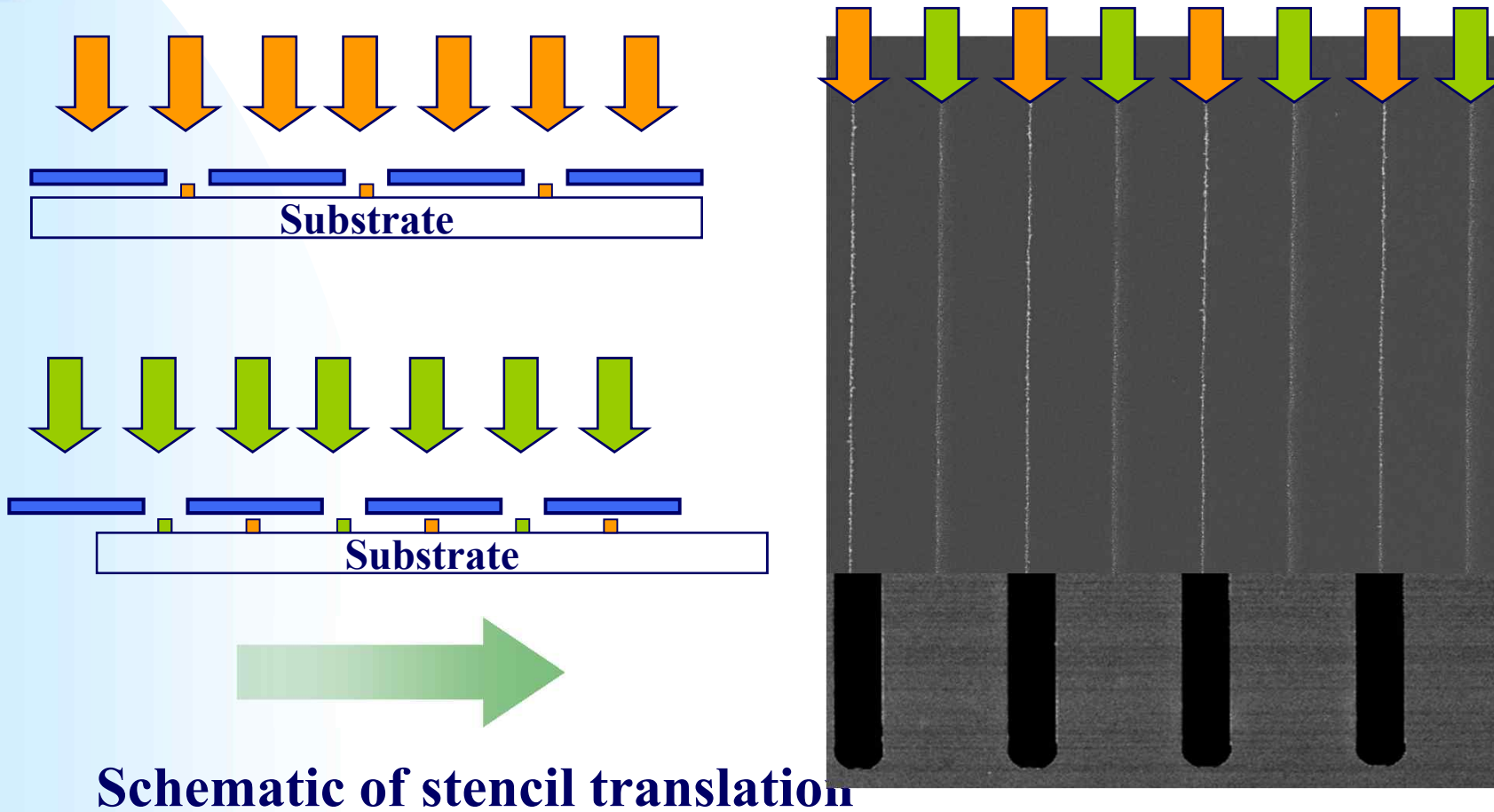
4 μm \rightarrow 0.15 ~ 1 μm



Sequential Deposition



Control the space between patterns by sequential deposition



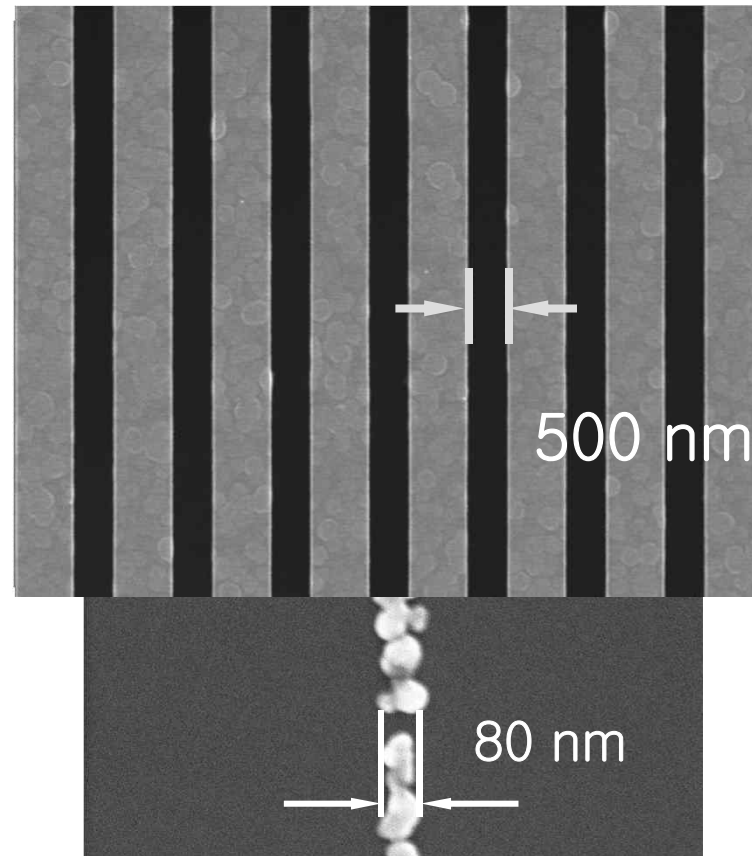
Schematic of stencil translation



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Focusing Nano-Mask

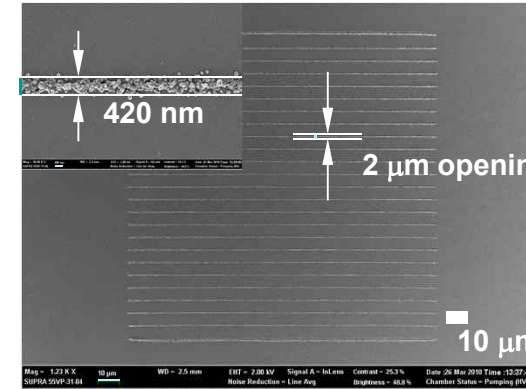
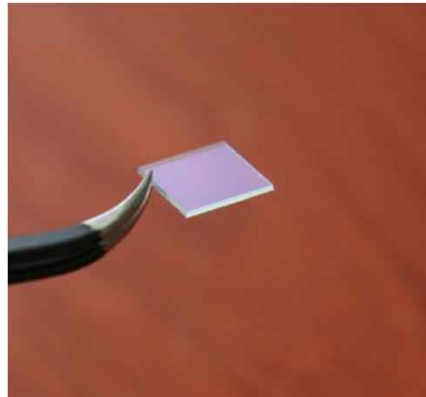
**Focusing Mask with 500 nm line openings
(manufactured by e-beam lithography)**



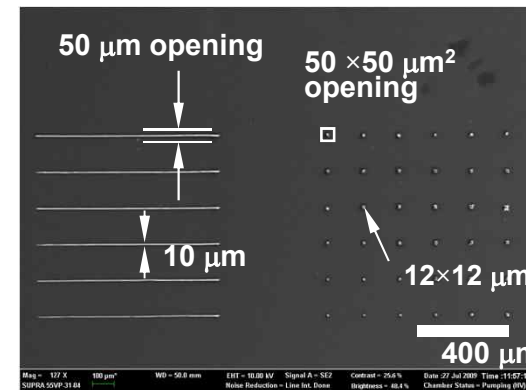
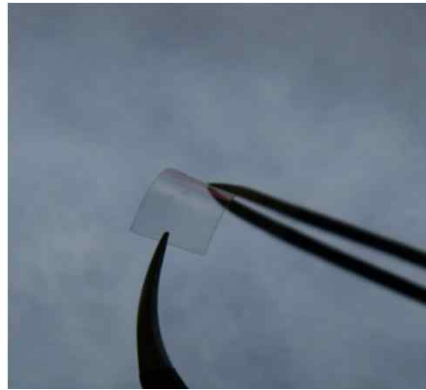
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Focused patterning on thick non-conducting substrates (*Small*, Vol. 6, p 2146, 2010)

Patterning of electrospayed 30 nm PSL particles on thick glass (~ 0.7 mm)

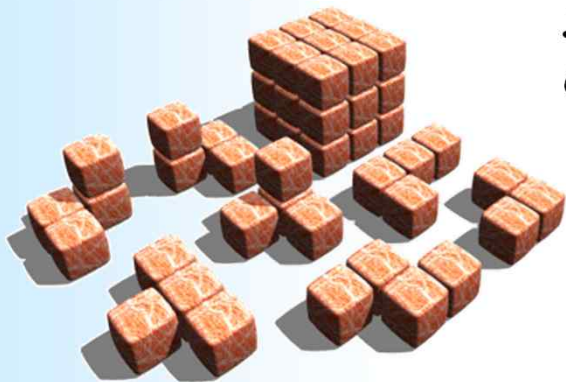


Patterning of electrospayed 100 nm PSL particles on a flexible PET film (thickness ~ 0.1 mm)



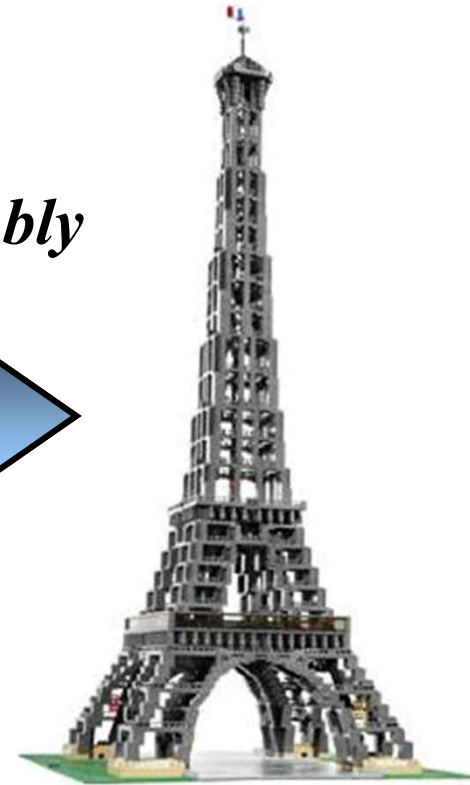
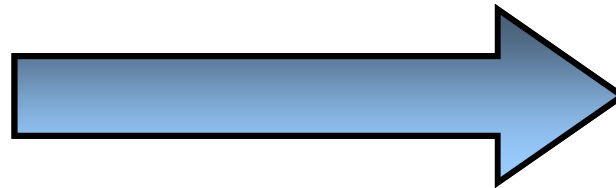
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Is it possible to assemble nanoparticles in three dimensions using IAAL(Ion Assisted Aerosol Lithography) ?



Nanoparticles

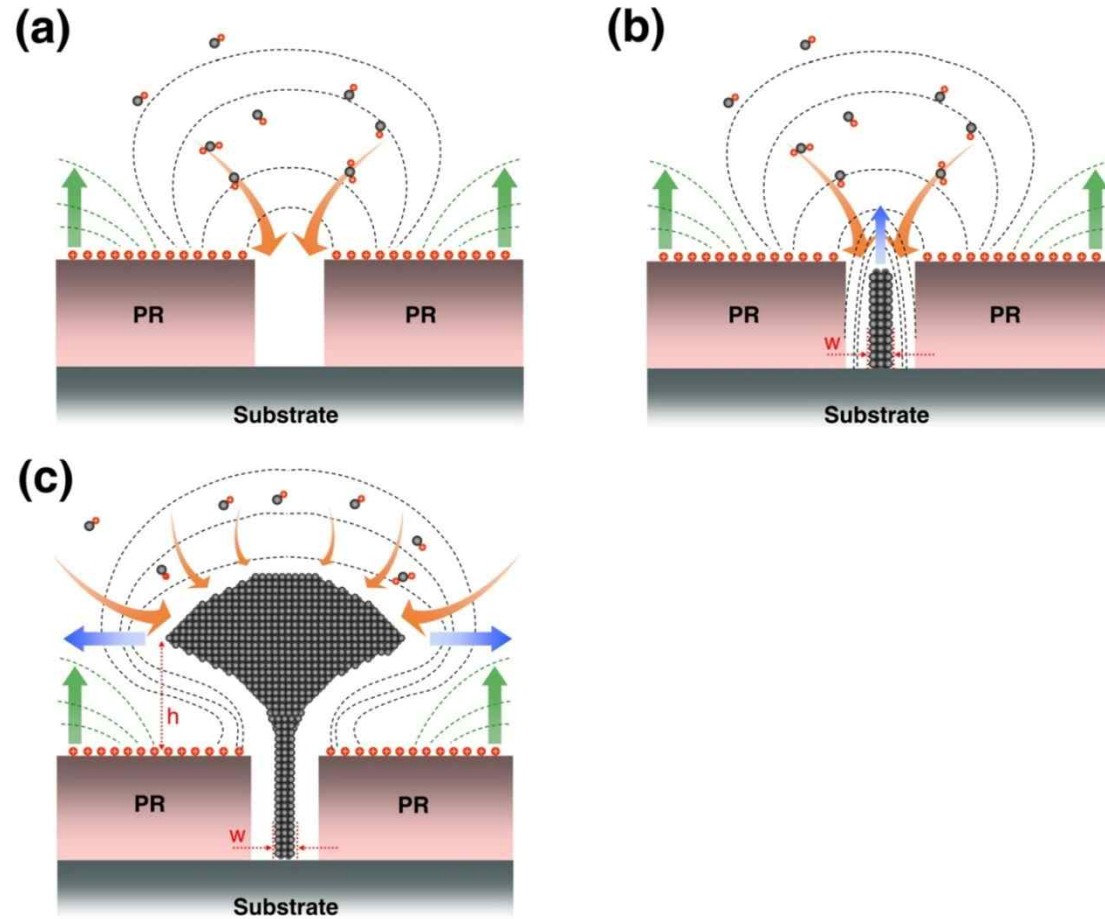
*3 Dimensional Assembly
of Nanoparticles ?*



Nanotechnology

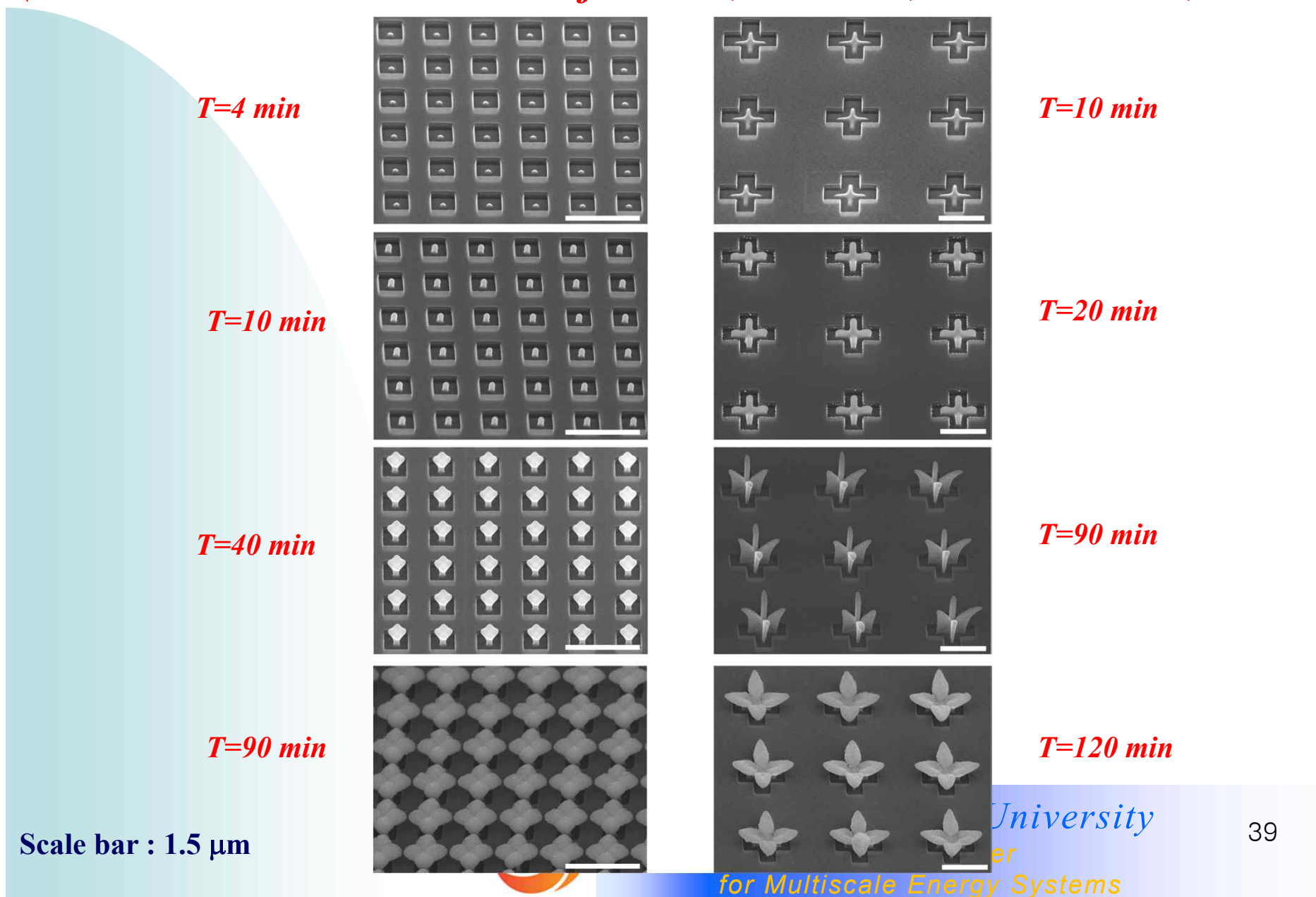


Scheme for 3D Assembly of Nanoparticles

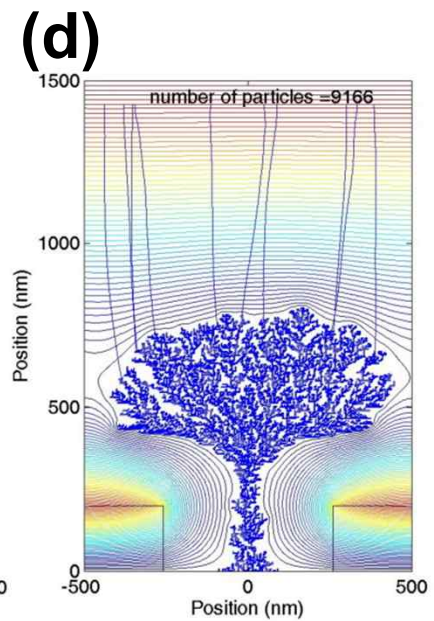
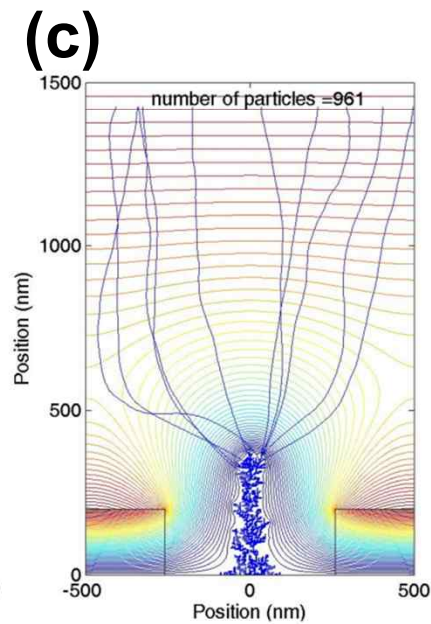
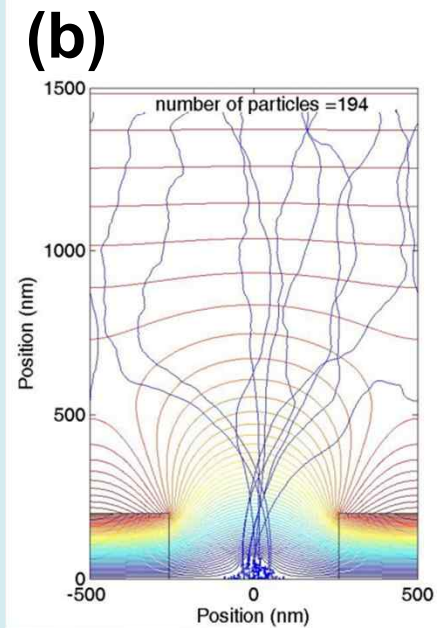
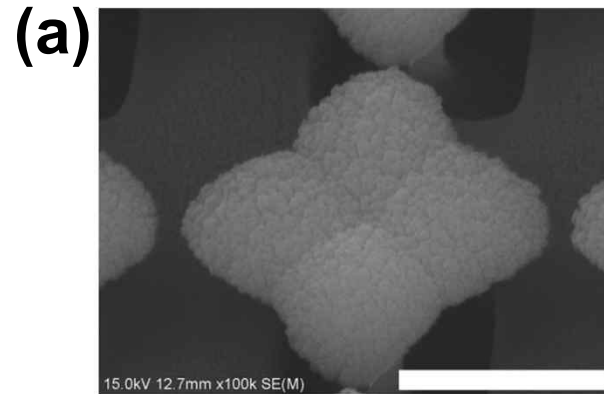


Time Dependent Growth of 3D Nanoparticle Structures Arrays

(Presented at 2008 AAAR Conference , Orlando, Abstract book, 2D. 04.)



Numerical Calculation of Particle Trajectory and Deposition

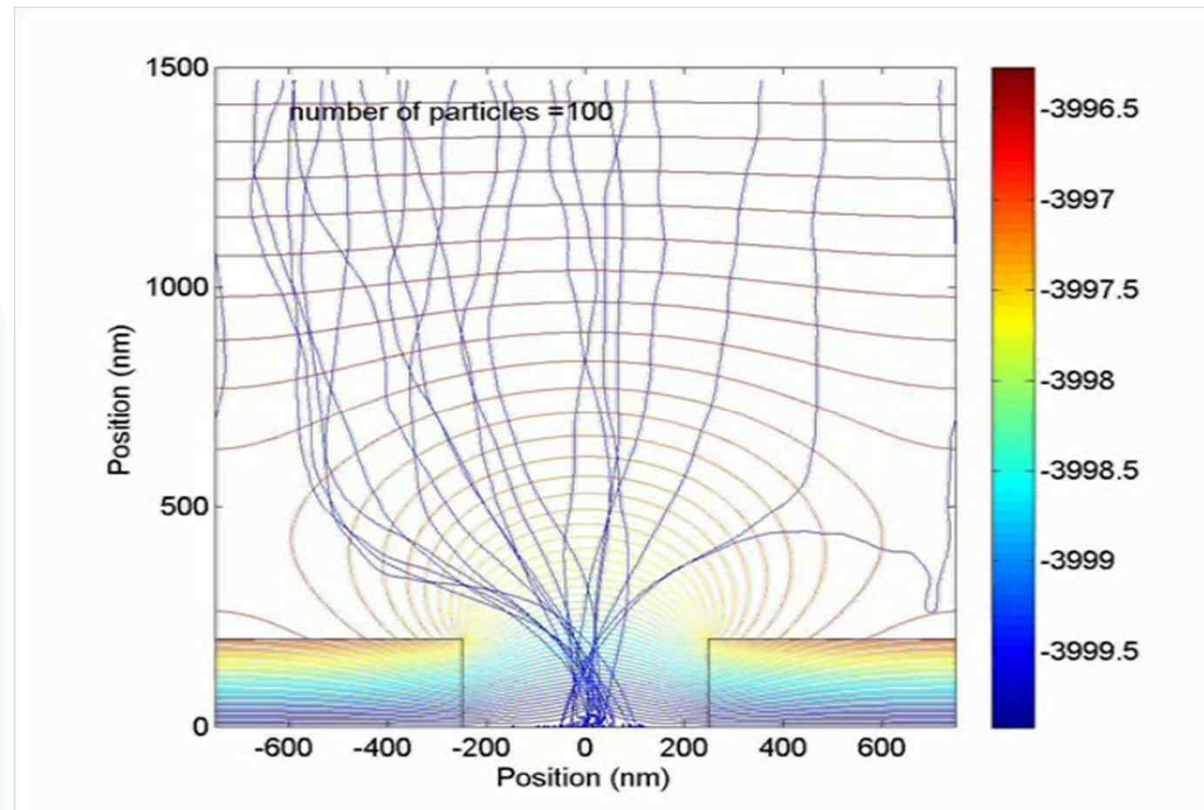
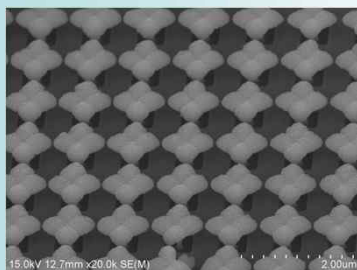
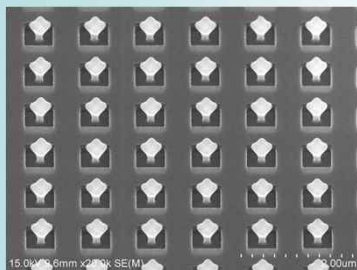
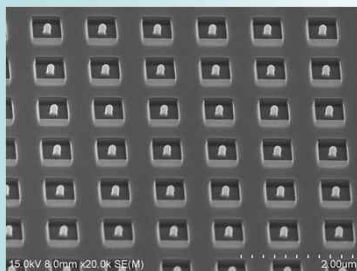
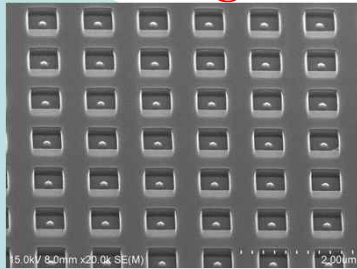


Scale bar : 500 nm



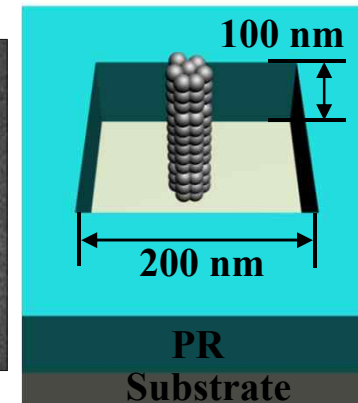
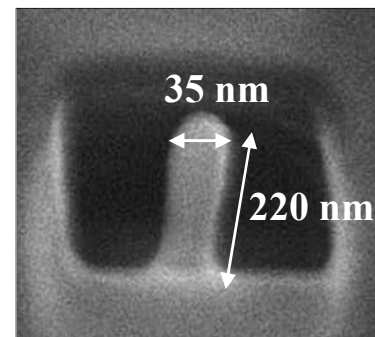
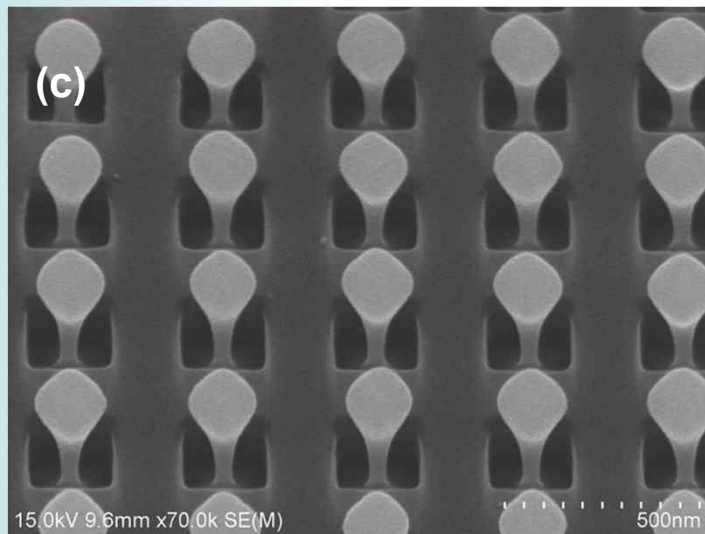
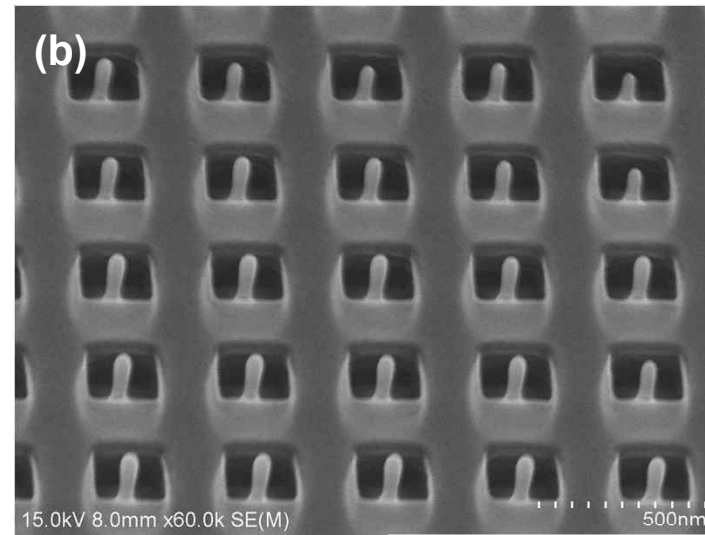
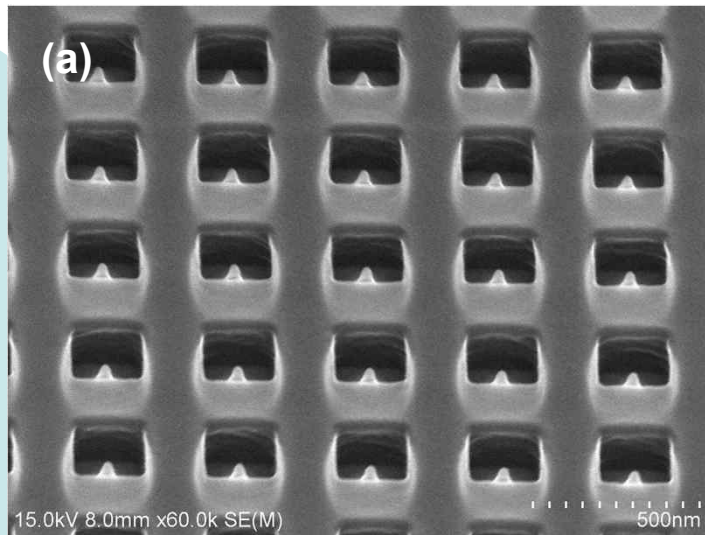
Growth of Nanoparticle Structure

(Nano Letters, "Three dimensional assembly of nanoparticles from charged aerosols", Vol.11, 119, 2011)

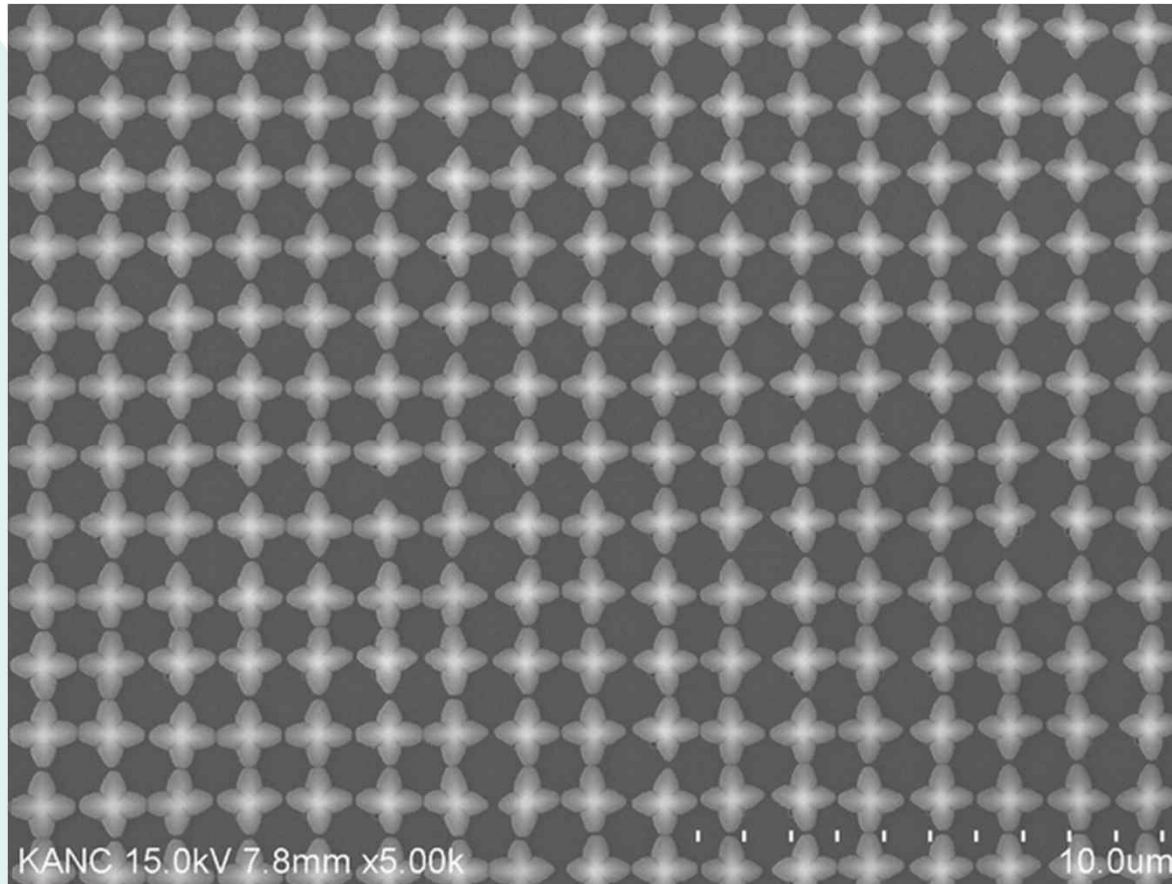


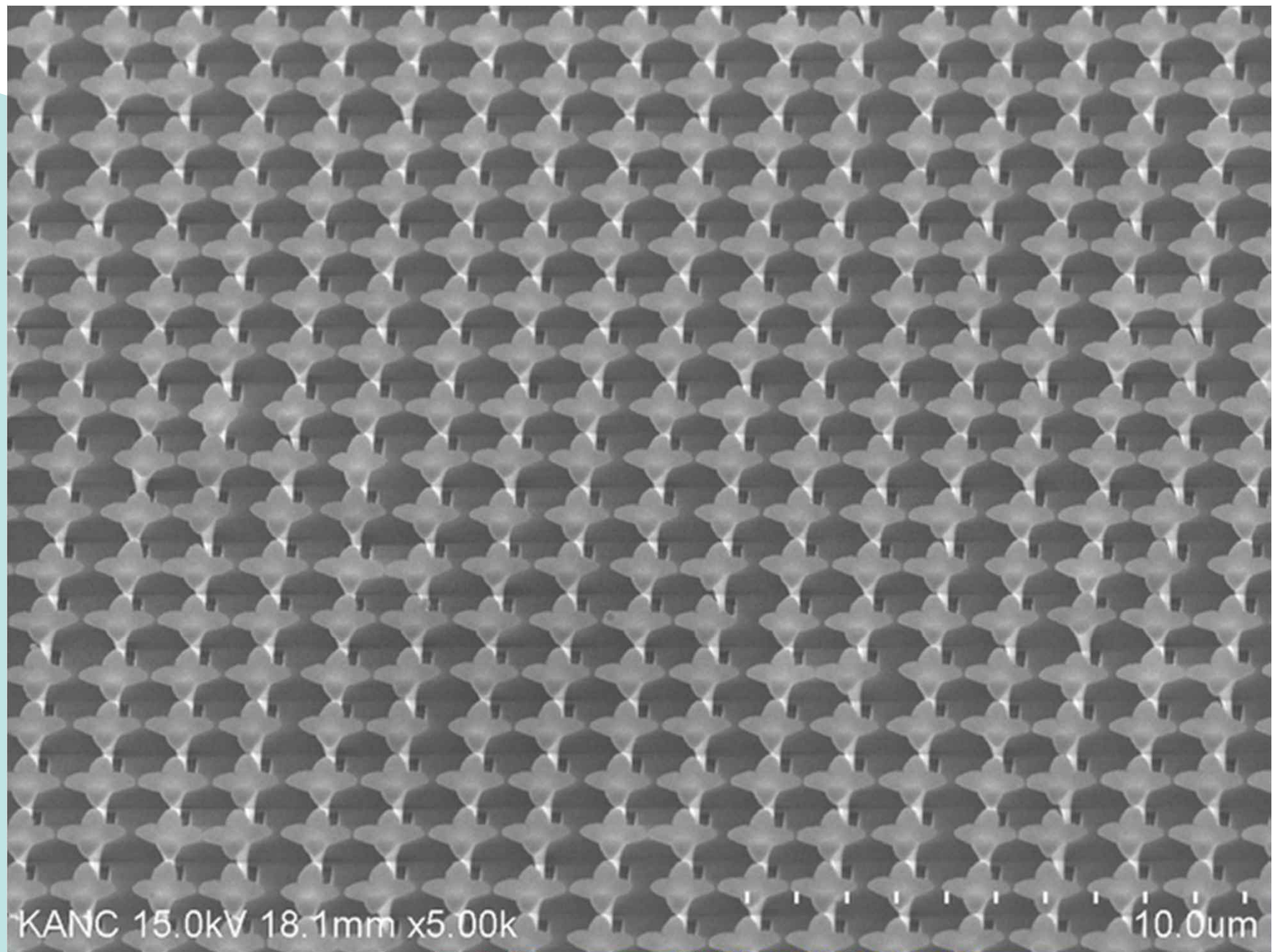
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Array of 3D nanostructure of nanoparticles

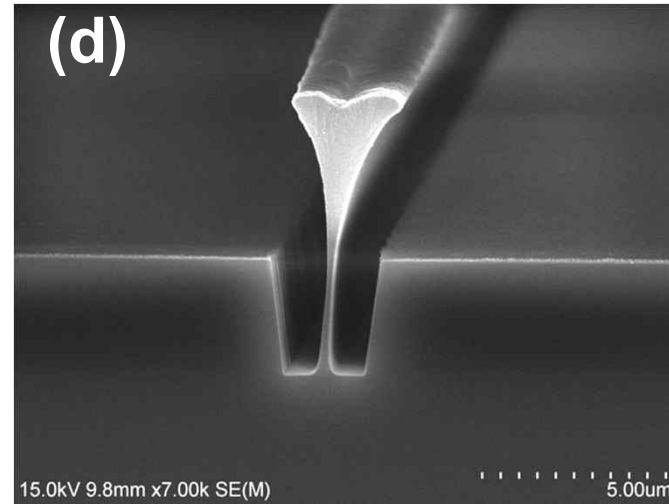
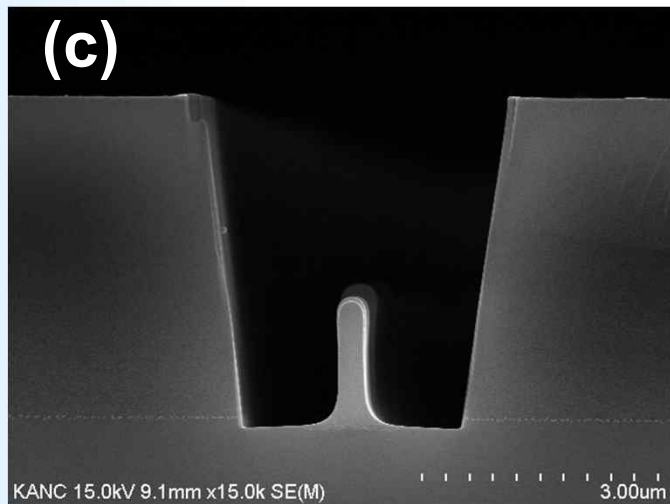
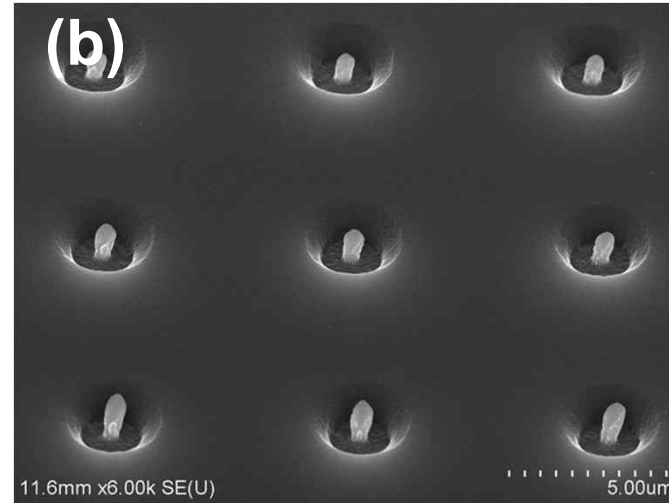
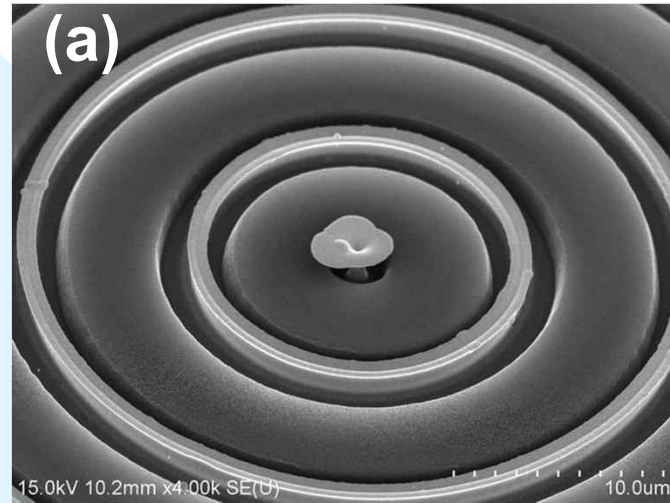


Four-leaf clover like 3D nanostructure array of nanoparticles (Nano Letters, vol. 11, 119)

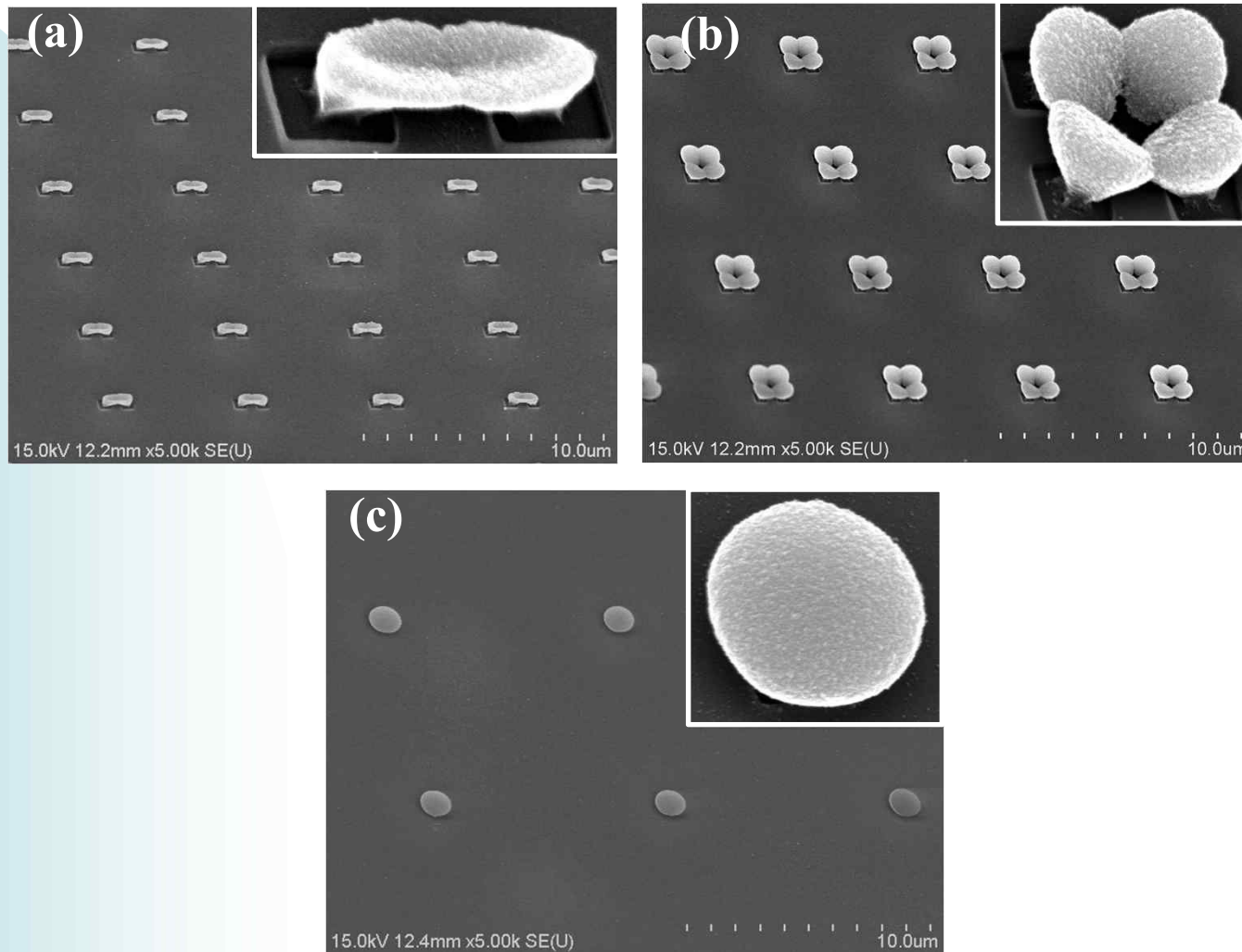




3D Nanoparticle Structures within Micron Scale SiO₂ Patterns (2008 AAAR Conference, Orlando)



Asymmetric and Isolated Nanoparticle Structures (Nano Letters, 2011)



Pattern width : 500
nm



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Applications of Aerosol Assembly of Nanoparticles

: Nanodevices based on
3D nanoparticle array.



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Summary

- **Aerosol engineering** plays an important role for multiscale architecturing which can be a platform for convergence technology.
- “**Ion Assisted Aerosol Lithography (IAAL)**” is a general methodology of **multiscale 3D architecturing**: parallel, large area, nanoscale resolution on the surface regardless of metallic or dielectric or flexible film or thick glass at atmospheric pressure.
- Various nanodevices based on 3D nanoparticle assembly such as 3D gas sensors, 3D SERS, 3D solar cells were demonstrated.



Acknowledgements



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